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The cooperation between You Ji and other advanced machine manufacturers helps to upgrade the quality of You Ji products and expect to provide customers the best and the soonest service in business.



There is no secret for running a manufacturing business. The most important issue is to be aware of the latest industrial information, to collect and analyze information efficiently, and to transform them into the appropriate products at the right time for the right people. As well as to create as much value as possible for the customers, and simultaneously, the development of both parties is continued in the win-win situations.

This is You Ji's business philosophy since its establishment in 1977. In practice, the utilization of the high precision manufacturing facilities and the adoption of the strict assembly control with rigorous inspection in the factory always ensures the perfect completion of each machine.

Our goal is always to meet customers' applications by collaborating and exchanging information with the international manufacturers, and continuously developing and upgrading the techniques and design in production, in order to offer higher quality products and prompt after-sale services. Therefore, the customers are thoroughly satisfied and benefited from its 26 years great experience and the total commitment.

Based on management philosophy, as a stand-alone machine or as part of a flexible manufacturing system, the versatile design configuration of You Ji's products would be your best choice in any aspect of industrial application:

- Decreased gravitational and centrifugal forces maintain zero elliptical motion during cutting giving optimum roundness.
- Excellent surface contact between work-piece and chuck to ensure higher precision machining on all YV series machines.
- Easy to loading & unloading for irregular-shaped and heavy-duty work-pieces.
- Vertical turning lathe occupies less floor-space in setting up.
- Vertical turning lathe is based on ergonomics designed and simple to link with the automatic production line.



❑High efficiency: WV-600E2T with double turret (OP1) provides the turning operation simultaneously.

❑Best operation: Easy loading & unloading and excellent surface contact between work-piece and chuck.

❑High rigidity: X-axis is designed for 250x250 mm square RAM and incorporating wide span of Z-axis slideway s to ensure the heavy duty cutting performance.

❑Best chip removal: The best chip removal is designed for 90 degree cover.

❑High quality: This machine is designed especially for high rigidity, high precision, best operation & best chip removal to ensure the best machining quality.

## CNC aluminum wheel NC

WHM SERIES



- ❑ High efficiency: X. Y-axis use roller type linear guide way , W-axis uses high rigid square RAM to incorporate 20HP spindle motor and ensure rapid traverse and best cutting performance.
- ❑ Best operation: This machine is designed for A axis and easy for loading & unloading of work-piece.
- ❑ High rigidity: The box section design is fitted to the column and covers all the axes (X. Y. W-axis) in the square measure of column. It also ensures more rigid than traditional type horizontal machining center.
- ❑ Best chip removal: The best chip removal is designed for 90 degree cover and chip can not be stuck on the telescopic way cover.
- ❑ High quality: This machine is designed especially for high rigidity, high precision, best operation & best chip removal to ensure the best machining quality.



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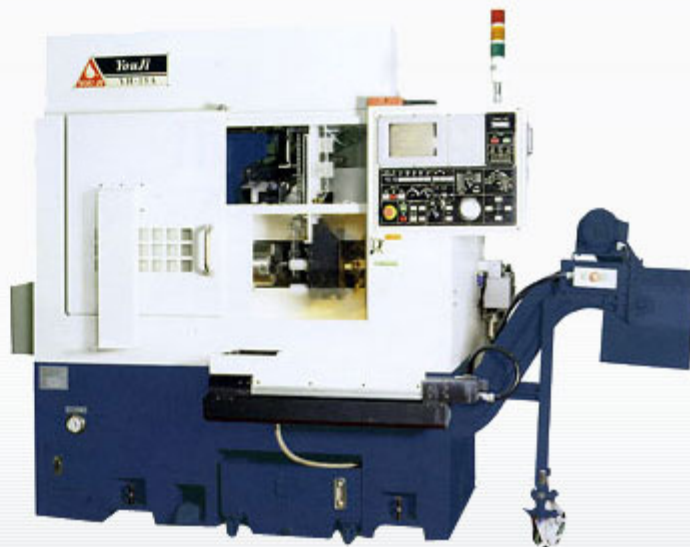
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## CNC horizontal lathe

### YH-15 SERIES



☑ Tool Change Time: 0.3 sec

☑ Rapid Traverse: X/Z 18/30 m/min. sliding unit uses heavy duty cutting linear guide way (THK) and ensures high speed & high precision

☑ Easy chip removal for 90° way cover

☑ This machine occupies less floor space (1.7m x 1.45m) and reduces land cost to integrate into automated production lines

## CNC horizontal lathe

### YH-20 SERIES



☑ Rapid Traverse: XY 12/24 m/min. Sliding unit uses heavy duty cutting linear guide way (THK) and ensures high speed & high precision.

## CNC horizontal lathe

### YH-21 SERIES



#### Specifications :

Item		Unit	YH-21	YH-21+C
Capacity	Max.swing dia.	mm	ø 560	ø 560
	Standard chuck	inch	8"x3 jaws	8"x3 jaws
	Max.turning length	mm	450	450
	Max.turning dia.	mm	ø 415	ø 310
	Between center	mm	550	550
	Bar capacity	mm	ø 52	ø 52
Travel	X-axis travel	mm	210+20	144+122
	Z-axis travel	mm	510	510
Spindle	Spindle speed	rpm	40-4000	40-4000
	Spindle nose	mm	A2-6	A2-6
	Spindle bearing dia	mm	ø 100	ø 100
	Tailstock diameter	mm	ø 75	ø 75
	Tailstock mandrel travel	mm	90	90
	Tailstock taper	mm	MT4	MT4
Turret	Turret type		10 station	12 station
	O.D tool shank size	mm	□25x25	□25x25
	I.D tool shank size	mm	ø 40	ø 40
	Sleeve size		MT-2,MT-3	MT-2,MT-3
Feed rate	X-axis rapid traverse	m/mm	20	20
	Z-axis rapid traverse	m/mm	24	24
	Cutting feed rate	mm/rev	0.001~500	0.001~500
Control	FANUC		0i-TC	0i-TC
Motor	Spindle motor	kw	9/11(øp 18)	9/11(øp 18)
	X-axis motor	kw	1.6(ø8)	1.6(ø8)
	Z-axis motor	kw	3(ø12)	3(ø12)
	CF axis motor	kw	-	3(ø12)
	Motor for drilling&tapping	kw	-	2.2/3.7(ø2)
	Drilling&tapping(FC)	mm	-	ø12/M10(FC)
	Power capacity	KVA	18	30
	Coolant tank capacity	L	120	120
Dimension	Machine height	mm	1685	1685
	Floor dimension	mm	3520x1680	3520x1680
	Machine weight	kg	4200	4400

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## CNC horizontal lathe

# YH-28 SERIES



### Specifications :

Item		Unit	YH-28	YH-28+C	YH-28/105
Capacity	Max.swing dia.	mm	ø 680	ø 680	ø 680
	Standard chuck	inch	10"x3 jaws	10"x3 jaws	10"x3 jaws
	Max.turning length	mm	550	550	1050
	Max.turning dia.	mm	ø 430	ø 310	ø 430
	Between center	mm	670	670	1170
	Bar capacity	mm	ø 75	ø 75	ø 75
Travel	X-axis travel	mm	220+40	144+122	220+40
	Z-axis travel	mm	610	610	1100
Spindle	Spindle speed	rpm	40-3000	40-3000	40-3000
	Spindle nose	mm	A2-8	A2-8	A2-8
	Spindle bearing dia	mm	ø 130	ø 130	ø 130
	Tailstock diameter	mm	ø 85	ø 85	ø 85
	Tailstock mandrel travel	mm	100	100	100
	Tailstock taper	mm	MT5	MT5	MT5
Turret	Turret type		10 station	12 station	10 station
	O.D tool shank size	mm	□25x25	□25x25	□25x25
	I.D tool shank size	mm	ø 40	ø 40	ø 40
	Sleeve size		MT-2,MT-3	MT-2,MT-3	MT-2,MT-3
Feed rate	X-axis rapid traverse	m/mm	20	20	20
	Z-axis rapid traverse	m/mm	20	20	20
	Cutting feed rate	mm/rev	0.001~500	0.001~500	0.001~500
Control	FANUC		0i-TC	0i-TC	0i-TC
Motor	Spindle motor	kw	18.5/22(αp40)	18.5/22(αp40)	18.5/22(αp40)
	X-axis motor	kw	3(α12)	3(α12)	3(α12)
	Z-axis motor	kw	4(α22)	4(α22)	4(α22)
	CF axis motor	kw	-	3(α12)	-
	Motor for drilling&tapping	kw	-	2.2/3.7(α2)	-
	Drilling&tapping(FC)	mm	-	ø12/M10(FC)	-
	Power capacity	KVA	35	43	35
Dimension	Coolant tank capacity	L	160	160	200
	Machine height	mm	1870	1870	2010
	Floor dimension	mm	3680x1750	3680x1750	4180x1940
	Machine weight	kg	5300	5500	6800

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## CNC horizontal lathe

### YH-36 SERIES



#### Specifications:

Item		Unit	YH-36/75	YH-36+C/75	YH-36/135
Capacity	Max.swing dia.	mm	ø 720	ø 720	ø 720
	Standard chuck	inch	15"x3 jaws	15"x3 jaws	15"x3 jaws
	Max.turning length	mm	750	750	1350
	Max.turning dia.	mm	ø 600	ø 440	ø 600
	Between center	mm	870	870	1470
	Bar capacity	mm	ø 90	ø 90	ø 90
Travel	X-axis travel	mm	310+40	220+90	310+40
	Z-axis travel	mm	800	800	1375
Spindle	Spindle speed	rpm	25-2000	25-2000	25-2000
	Spindle nose	mm	A2-11	A2-11	A2-11
	Spindle bearing dia	mm	ø 160	ø 160	ø 160
	Tailstock diameter	mm	ø 112	ø 112	ø 112
	Tailstock mandrel travel	mm	100	100	100
	Tailstock taper	mm	MT4 rotary	MT4 rotary	MT4 rotary
Turret	Turret type		10 station	10 station	10 station
	O.D tool shank size	mm	□32x32	□32x32	□32x32
	I.D tool shank size	mm	ø 50	ø 50	ø 50
	Sleeve size		MT-3,MT-4	MT-3,MT-4	MT-3,MT-4
Feed rate	X-axis rapid traverse	m/mm	12	12	12
	Z-axis rapid traverse	m/mm	16	16	16
	Cutting feed rate	mm/rev	0.001~500	0.001~500	0.001~500
Control	FANUC		0i-TC	0i-TC	0i-TC
Motor	Spindle motor	kw	30/37(α30)	30/37(α30)	30/37(α30)
	X-axis motor	kw	4(α22)	4(α22)	4(α22)
	Z-axis motor	kw	7(α30)	7(α30)	7(α30)
	CF axis motor	kw	-	4(α22)	-
	Motor for drilling&tapping	kw	-	3.7/5.5(α3)	-
	Drilling&tapping(FC)	mm	-	ø16/M14(FC)	-
	Power capacity	KVA	52	60	52
	Coolant tank capacity	L	250	250	250
Dimension	Machine height	mm	2310	2310	2340
	Floor dimension	mm	5020x2270	5020x2270	5500x2340
	Machine weight	kg	9500	9800	11000

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## CNC horizontal lathe

**YH-50**  
**SERIES**



### Specifications:

Item		Unit	YH-50/150	YH-50+C/150	YH-50/200
Capacity	Max.swing dia.	mm	ø 800	ø 800	ø 800
	Standard chuck	inch	18"x3 jaws	18"x3 jaws	18"x3 jaws
	Max.turning length	mm	1500	1500	2000
	Max.turning dia.	mm	ø 680	ø 520	ø 680
	Between center	mm	1620	1620	2120
	Bar capacity	mm	ø 115	ø 115	ø 115
Travel	X-axis travel	mm	350+40	260+80	350+40
	Z-axis travel	mm	1600	1600	2100
Spindle	Spindle speed	rpm	25-1500	25-1500	25-1500
	Spindle nose	mm	A2-11	A2-11	A2-11
	Spindle bearing dia	mm	ø 180	ø 180	ø 180
	Tailstock diameter	mm	ø 145	ø 145	ø 145
	Tailstock mandrel travel	mm	100	100	100
	Tailstock taper	mm	MT5 rotary	MT5 rotary	MT5 rotary
Turret	Turret type		10 station	10 station	10 station
	O.D tool shank size	mm	□32x32	□32x32	□32x32
	I.D tool shank size	mm	ø 60	ø 60	ø 60
	Sleeve size		MT-4,MT-5	MT-4,MT-5	MT-4,MT-5
Feed rate	X-axis rapid traverse	m/mm	12	12	12
	Z-axis rapid traverse	m/mm	16	16	16
	Cutting feed rate	mm/rev	0.001~500	0.001~500	0.001~500
Control	FANUC		0i-TC	0i-TC	0i-TC
Motor	Spindle motor	kw	37/45(α 40)	37/45(α 40)	37/45(α 40)
	X-axis motor	kw	4(α22)	4(α22)	4(α22)
	Z-axis motor	kw	7(α30)	7(α30)	7(α30)
	CF axis motor	kw	-	4(α22)	-
	Motor for drilling&tapping	kw	-	3.7/5.5(α3)	-
	Drilling&tapping(FC)	mm	-	ø16/M14(FC)	-
	Power capacity	KVA	65	75	65
	Coolant tank capacity	L	260	260	300
Dimension	Machine height	mm	2320	2320	2310
	Floor dimension	mm	5580x2505	5580x2505	5980x2270
	Machine weight	kg	14000	14500	16000

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## CNC horizontal machine center

YM SERIES



- ☑ This machine is designed for the movable column and fixed type Table which can not transform the load of transmission system and ensure the reliable accuracy at rapid traverse characteristic.
- ☑ The sliding unit is fitted to high rigid roller linear guide way and ensures high rigidity and rapid traverse.
- ☑ The supply of the machines meets the customer demand and it is easy for the production line.
- ☑ It is suitable for wet & dry machining and occupies less floor space & more flexibility in order to adjust the production line for a variety of customer demand.
- ☑ It is modules design and simple to integrate into the production lines and a variety of working processes.

CNC horizontal  
machine center

HMC SERIES



**Specifications:**

ITEMS		UNIT	HMC-500	HMC-630	HMC-800	HMC-1000
Axis Travel	X-axis	mm	800	1050	1300	1300
	Y-axis	mm	700	850	1000	1000
	Z-axis	mm	800	1000	1200	1200
Spindle	W-axis	mm	N/A	N/A	600	600
	Spindle speed	r.p.m	8000	8000	3500	3500
ATC system	No. of tool	pcs	24	32	40	40
	Max. diameter of tool	mm	ø 120	ø 125	ø 125	ø 125
	Max.tool length	mm	260	450	450	450
	Max.tool weight	kg	6	15	15	15
	ATC type		Arm type	Arm type	Arm type	Arm type
Motor	Type of tool holder		BT-40	BT-50	BT-50	BT-50
	Spindle Motor	kw	15/18.5	15/18.5	22/26	22/26
	Servo motor	kw	3.8	4.5	4.5	4.5
Table	Table size	mm	500x500	630x630	800x800	1000x1000
	Max.loading weight	kg	500	2,000	3,000	5,000
	Size of T-slots	mm	N/A	N/A	22x5 slot	22x7 slot
Rapid Traverse	X-axis rapid traverse	m/min	30	20	20	20
	Y-axis rapid traverse	m/min	30	20	20	20
	Z-axis rapid traverse	m/min	N/A	N/A	16	16
	W-axis rapid traverse	m/min	16	16	16	16
Others	Controller (FANUC)		0i-M	0i-M	18i-M	18i-M
	Machine Weight	kg	13,000	18,000	25,000	30,000
	Floor dimension	mm	2280x4125	4130x5200	4460x5250	4720x5500
	Power capacity	KVA	50	60	80	80
	Coolant tank	L	400	500	600	600

ITEMS		UNIT	HMC-1200	HMC-1600	HMC-2000	HMC-2500
Axis Travel	X-axis	mm	1500	2200	3000	3400
	Y-axis	mm	1500	1600	1800	1800
	Z-axis	mm	1500	1500	1500	2000
Spindle	W-axis	mm	700	700	700	700
	Spindle speed	r.p.m	3500	3500	3500	3500
ATC system	No. of tool	pcs	40	40	40	40
	Max. diameter of tool	mm	ø 125	ø 125	ø 125	ø 125
	Max.tool length	mm	450	450	450	450
	Max.tool weight	kg	15	15	15	15
	ATC type		Arm type	Arm type	Arm type	Arm type
Motor	Type of tool holder		BT-50	BT-50	BT-50	BT-50
	Spindle Motor	kw	22/26	22/26	22/26	22/26
	Servo motor	kw	4.5	4.5	4.5	4.5
Table	Table size	mm	1400x1200	1400x1600	1800x2200	2200x2600
	Max.loading weight	kg	6,000	8,000	10,000	15,000
	Size of T-slots	mm	22x7 slot	22x9 slot	22x11 slot	22x11 slot
Rapid Traverse	X-axis rapid traverse	m/min	20	20	20	20
	Y-axis rapid traverse	m/min	20	20	20	20
	Z-axis rapid traverse	m/min	16	16	16	16
	W-axis rapid traverse	m/min	16	16	16	16
Others	Controller (FANUC)		18i-M	18i-M	18i-M	18i-M
	Machine Weight	kg	40,000	48,000	50,000	60,000
	Floor dimension	mm	4640x5870	5350x6555	6380x6955	7080x7655
	Power capacity	KVA	80	80	80	80
	Coolant tank	L	600	800	800	800



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- 1995 Turnover was increased to NT\$90 millions.
- 1996 Qualification of CE norm.
- 1997 Qualification of EMC certificate and extended the plant to 10,000 square meter.
- 1998 Successfully researched and developed CNC vertical machining center-VMC series.
- 1999 Successfully researched and developed CNC vertical turning lathe-VTL series.
- 2000 CNC reverse turning lathe YR-320 series was development successfully.
- 2001 You Ji has been the first company successfully to develop and build the multi- function vertical turning lathe.
- 2002 Subsidiary was established at Kun Shan, China.
- 2003 VMC1100-2S Vertical machine center with 2 spindle to be presented to the public.
- 2004 Successfully researched and developed CNC horizontal machining center-HMC series, and qualified of ISO9001 in the same year.
- 2005 Extended the plant to 17,500 square meter.
- 2006 Vertical lathe with Auto pallet changer, special design for bearing manufacture- VTS series, double RAM vertical turning lathe to be presented to the public. Turnover was increased to NT\$2 billions.
- 2007 Successfully researched and developed CNC heavy duty flat bed turning lathe -YB series and VTL3000ATC, VTL4000ATC to be presented to the public . You Ji is in the leading position of big vertical lathe manufacture. The plant in Kun Shan, China was established.
- 2008 Successfully researched and developed huge turning lathe equips with hydrostatic bearing- VTH series and CNC gantry type machining center. Turnover was increased to NT\$4.5 billions.
- 2009 Successfully researched and developed horizontal floor type milling and boring machine as well as double column 5 faces machining center.

Over 30 years experience, You Ji obtained customers' support in Design and quality of machine. There are many of machines to meet customers' different need. Table diameter from Ø200 to Ø8000mm. You Ji is the first machine manufacturer passed C.E. and EMC and begin sales in Europe market. You Ji is the biggest vertical lathe manufacturer in Taiwan.

The cooperation between You Ji and other advanced machine manufacturers helps to upgrade the quality of You Ji products and expect to provide customers the best and the soonest service in business.



There is no secret for running a manufacturing business. The most important issue is to be aware of the latest industrial information, to collect and analyze information efficiently, and to transform them into the appropriate products at the right time for the right people. As well as to create as much value as possible for the customers, and simultaneously, the development of both parties is continued in the win-win situations.

This is You Ji's business philosophy since its establishment in 1977. In practice, the utilization of the high precision manufacturing facilities and the adoption of the strict assembly control with rigorous inspection in the factory always ensures the perfect completion of each machine.

Our goal is always to meet customers' applications by collaborating and exchanging information with the international manufacturers, and continuously developing and upgrading the techniques and design in production, in order to offer higher quality products and prompt after-sale services. Therefore, the customers are thoroughly satisfied and benefited from its 26 years great experience and the total commitment.

Based on management philosophy, as a stand-alone machine or as part of a flexible manufacturing system, the versatile design configuration of You Ji's products would be your best choice in any aspect of industrial application:

- Decreased gravitational and centrifugal forces maintain zero elliptical motion during cutting giving optimum roundness.
- Excellent surface contact between work-piece and chuck to ensure higher precision machining on all YV series machines.
- Easy to loading & unloading for irregular-shaped and heavy-duty work-pieces.
- Vertical turning lathe occupies less floor-space in setting up.
- Vertical turning lathe is based on ergonomics designed and simple to link with the automatic production line.

## CNC vertical lathe

# YV-200 SERIES



### Specifications:

ITEMS	Unit	YV-200B	YV-200E	YV-200E+C
<b>Machine capacity</b>				
Max. swing diameter	mm	ø 400	ø 400	ø 400
Max. cutting diameter	mm	ø 250	ø 250	ø 250
Max. cutting height	mm	200	200	300
<b>Spindle</b>				
Spindle speed	rpm	50~3500	50~3500	50~3500
Spindle bearing diameter	mm	80	80	80
Drilling & tapping	mm	N/A	N/A	ø 12/M10(FC)
Spindle nose	mm	A2-6	A2-6	A2-6
<b>Turret</b>				
Turret type		Gang Tool	8 station	V.D.I 40
Number of tools	pcs	5	8	8
Tool shank size	mm	□25,ø 32	□25,ø 32	□25,ø 32
<b>X-axis and Z-axis</b>				
X-axis travel	mm	-135;+140	-50;+140	-50;+140
Z-axis travel	mm	400	400	400
X-axis rapid travel	m/min	12	12	12
Z-axis rapid travel	m/min	24	24	24
<b>Motor</b>				
Spindle motor	kw	α P18 9/11	α P18 9/11	α P18 9/11
X-axis servomotor	kw	1.6	1.6	1.6
Z-axis servo motor	kw	3	3	3
Hydraulic motor	kw	2.2	2.2	2.2
Codant motor	kw	0.5	0.5	0.5+1
Motor for drilling & tapping	kw	N/A	N/A	2.2/3.7
<b>Measurement</b>				
LxW	mm	2475x1280	2475x1280	2475x1280
Machine height	mm	2460	2460	2460
Net weight	kg	3000	3000	3000
Total power consumption	KVA	25	25	30

## CNC vertical lathe

# YV-250 SERIES



### Specifications:

ITEMS	Units	YV250A	YV250B	YV250E	YV250E+C
<b>Machine capacity</b>					
Max. swing diameter	mm	ø 500	ø 500	ø 500	ø 500
Max. cutting diameter	mm	ø 350	ø 350	ø 350	ø 350
Max. cutting height	mm	250	250	250	250
<b>Spindle</b>					
Spindle speed	rpm	50~2500	50~2500	50~2500	50~2500
Spindle bearing diameter	mm	100	100	100	100
Drilling & tapping		N/A	N/A	N/A	ø 12/M10(FC)
Spindle nose		A2-8	A2-8	A2-8	A2-8
<b>Turret</b>					
Turret type		6 station	Gang tool	8 station	V.D.I 40
Number of tools	pcs	6	5	8	8
Tool shank size	mm	□32,ø40	□32,ø40	□25,ø32	□25,ø32
<b>X-axis and Z-axis</b>					
X-axis travel	mm	-50;+300	150;+160	-50;+200	-50;+200
Z-axis travel	mm	450	450	450	450
X-axis rapid travel	m/min	12	12	12	12
Z-axis rapid travel	m/min	24	24	24	24
<b>Motor</b>					
Spindle motor	kw	αP22 11/15	αP22 11/15	αP22 11/15	αP22 11/15
X-axis servomotor	kw	1.6	1.6	1.6	1.6
Z-axis servo motor	kw	3	3	3	3
Hydraulic motor	kw	2.2	2.2	2.2	2.2
Coolant motor	kw	0.5+1	0.5+1	0.5+1	0.5+1
Motor for drilling & tapping	kw	N/A	N/A	N/A	2.2/3.7
<b>Measurement</b>					
LxW	mm	2920x1480	2920x1480	2920x1480	2920x1480
Machine height	mm	2460	2460	2460	2610
Net weight	kg	4500	4500	4500	4500
Total power consumption	KVA	30	30	30	35

## CNC vertical lathe

# YV-320 SERIES



### Specifications:

ITEMS	Units	YV-320A	YV-320B	YV-320C	YV-320E	YV-320E+C
Machine capacity						
Max. swing diameter	mm	ø 600	ø 600	ø 600	ø 600	ø 600
Max. cutting diameter	mm	ø 450	ø 450	ø 450	ø 450	ø 450
Max. cutting height	mm	300	300	300	300	300
Spindle						
Spindle speed	rpm	50~2000	50~2000	50~2000	50~2000	50~2000
Spindle bearing diameter	mm	100	120	120	120	120
Drilling & tapping		N/A	N/A	ø 20/M16(FC)	N/A	ø 20/M16(FC)
Spindle nose		A2-8	A2-8	A2-8	A2-8	A2-8
Turret						
Turret type		6 station	Gang tool	8 station	8 station	V.D.I 40
Number of tools	pcs	6	5	10	8	8
Tool shank size	mm	□32, ø 40	□32, ø 40	□32, ø 40	□32, ø 40	□32, ø 40
X-axis and Z-axis						
X-axis travel	mm	-50;+350	-200;+200	-50;+350	-50;+250	-50;+250
Z-axis travel	mm	500	500	500	500	500
X-axis rapid travel	m/min	12	12	12	12	12
Z-axis rapid travel	m/min	24	24	24	24	24
Motor						
Spindle motor	kw	αP40 18.5/22	αP40 18.5/22	αP40 18.5/22	αP40 18.5/22	αP40 18.5/22
X-axis servo motor	kw	1.6	1.6	1.6	1.6	1.6
Z-axis servo motor	kw	3	3	3	3	3
Hydraulic motor	kw	2.2	2.2	2.2	2.2	2.2
Coolant motor	kw	0.5+1	0.5+1	0.5+1	0.5+1	0.5+1
Motor for drilling & tapping	kw	N/A	N/A	2.2/3.7	N/A	2.2/3.7
Measurement						
LxW	mm	2555x1600	2555x1600	2800x1600	2555x1770	2555x1770
Machine height	mm	2845	2845	2845	2845	2845
Net weight	kg	5500	5500	5500	5500	6000
Total power consumption	KVA	35	35	40	35	40

## CNC vertical lathe

# YV-500 SERIES



### Specifications:

ITEMS	Unit	YV-500A	YV-500C	YV-500E	YV-500E+C	YV-500ATC	YV-500ATC+C
Machine capacity							
Max. swing diameter	mm	ø 750	ø 750	ø 750	ø 750	ø 750	ø 750
Max. cutting diameter	mm	ø 550	ø 550	ø 550	ø 550	ø 550	ø 550
Max. cutting height	mm	400	500	500	500	400	400
Spindle							
Spindle speed	rpm	50~2000	50~2000	50~2000	50~2000	50~2000	50~2000
Spindle bearing diameter	mm	160	160	160	160	160	160
Drilling & tapping		N/A	ø 20/ M16(FC)	N/A	ø 20/ M16(FC)	N/A	ø 25/ M20(FC)
Spindle nose		A2-11	A2-11	A2-11	A2-11	A2-11	A2-11
Turret							
Turret type		6 station	10 station	10 station	V.D.I 50	ATC	ATC
Number of tools	pcs	6	10	10	10	12	12
Tool shank size	mm	□32,ø 40	□32,ø 40	□32,ø 40	□32,ø 40	BT50	BT50
X-axis and Z-axis							
X-axis travel	mm	-50;+430	-50;+430	-50;+430	-50;+430	-100;+350	-100;+350
Z-axis travel	mm	600	600	600	600	650	650
X-axis rapid travel	m/min	12	12	12	12	12	12
Z-axis rapid travel	m/min	20	20	20	20	20	20
Motor							
Spindle motor	kw	αP40 18.5/22	αP40 18.5/22	αP40 18.5/22	αP40 18.5/22	αP40 18.5/22	αP40 18.5/22
X-axis servo motor	kw	3	3	3	3	3	3
Z-axis servo motor	kw	4	4	4	4	4	4
Hydraulic motor	kw	2.2	2.2	2.2	2.2	2.2	2.2
Coolant motor	kw	0.5+1	0.5+1	0.5+1	0.5+1	0.5+1	0.5+1
Motor for drilling & tapping	kw	N/A	3.7/5.5	N/A	3.7/5.5	NA	3.7/5.5
Measurement							
LxW	mm	2950x1800	2950x1800	2950x1800	2950x1800	3380x2330	3380x2330
Machine height	mm	3385	3385	3330	3330	3385	3385
Net weight	kg	12000	12000	12000	12500	12500	13000
Total power consumption	KVA	45	50	45	55	50	55

• Specification subject to change to change without prior notice.

## CNC vertical lathe

# YV-600 SERIES



### Specifications:

ITEMS	Unit	YV600A	YV600E	YV 600E+C	YV 600ATC	YV 600ATC+C
Machine capacity						
Max. swing diameter	mm	ø 850	ø 850	ø 850	ø 850	ø 850
Max. cutting diameter	mm	ø 750	ø 750	ø 750	ø 750	ø 750
Max. cutting height	mm	600	600	600	600	600
Spindle						
Spindle speed	rpm	20~1500	20~1500	20~1500	20~1500	20~1500
Spindle bearing diameter	mm	220	220	220	220	220
Drilling & tapping		N/A	N/A	ø 25/M20(FC)	N/A	ø 25/M20(FC)
Spindle nose		A2-11	A2-11	A2-11	A2-11	A2-11
Turret						
Turret type		6 station	10 station	V.D.I 50	ATC	ATC
Number of tools	pcs	6	10	10	12	12
Tool shank size	mm	□32,ø 40	□32,ø 40	□32,ø 40	BT50	BT50
X-axis and Z-axis						
X-axis travel	mm	-50;+570	-50;+485	-50;+485	-70;+415	-70;+415
Z-axis travel	mm	800	800	800	800	800
X-axis rapid travel	m/min	12	12	12	12	12
Z-axis rapid travel	m/min	20	20	20	20	20
Motor						
Spindle motor	kw	αP40 18.5/22	αP40 18.5/22	αP40 18.5/22	αP40 18.5/22	αP40 18.5/22
X-axis servo motor	kw	4	4	4	4	4
Z-axis servo motor	kw	4	4	4	4	4
Hydraulic motor	kw	2.2	2.2	2.2	2.2	2.2
Coolant motor	kw	0.5+1	0.5+1	0.5+1	0.5+1	0.5+1
Motor for drilling & tapping	kw	N/A	N/A	5.5/7.5	N/A	5.5/7.5
Measurement						
LxW	mm	3400X2450	3400X2450	3500X2450	3500X2450	3500X2450
Machine height	mm	3990	3990	3990	3990	3990
Net weight	kg	13500	13500	13500	14000	14500
Total power consumption	KVA	50	50	60	50	60

• Specification subject to change to change without prior notice.

## CNC vertical lathe

# YV-800 SERIES



### Specifications:

ITEMS	Unit	YV800A	YV800E	YV800E+C	YV800ATC	YV800ATC+C
Machine capacity						
Max. swing diameter	mm	ø 1000	ø 1000	ø 1000	ø 1000	ø 1000
Max. cutting diameter	mm	ø 900	ø 900	ø 900	ø 900	ø 900
Max. cutting height	mm	700	700	700	700	700
Spindle						
Spindle speed	rpm	10~600	10~600	10~600	10~600	10~600
Spindle bearing diameter	mm	330	330	330	330	330
Drilling & tapping	mm	N/A	N/A	ø 25/M20(FC)	N/A	ø 25/M20(FC)
Spindle nose		A2-11	A2-11	A2-11	A2-11	A2-11
Turret						
Turret type		6 station	10 station	V.D.I 50	ATC	ATC
Number of tools	pcs	6	10	10	12	12
Tool shank size	mm	□32,ø 50	□32,ø 50	□32,ø 50	BT50	BT50
X-axis and Z-axis						
X-axis travel	mm	-50;+750	-50;+600	-50;+600	-50;+600	-50;+600
Z-axis travel	mm	850	850	850	850	850
X-axis rapid travel	m/min	12	12	12	12	12
Z-axis rapid travel	m/min	20	20	20	20	20
Motor						
Spindle motor	kw	αP40 18.5/22	αP40 18.5/22	αP40 18.5/22	αP40 18.5/22	αP40 18.5/22
X-axis servomotor	kw	4	4	4	4	4
Z-axis servo motor	kw	4	4	4	4	4
Hydraulic motor	kw	2.2	2.2	2.2	2.2	2.2
Coolant motor	kw	0.5+1	0.5+1	0.5+1	0.5+1	0.5+1
Motor for drilling & tapping	kw	N/A	N/A	7.5/11	N/A	7.5/11
Measurement						
LxW	mm	3450x2550	3450x2550	3450x2550	3450x2550	3450x2550
Machine height	mm	3670	3670	3670	3670	3670
Net weight	kg	14000	14000	14500	14500	15000
Total power consumption	KVA	50	50	60	50	60

## CNC vertical lathe

# YV-1000 SERIES



### Specifications:

ITEMS	UNIT	YV1000A	YV1000ATC	YV1000ATC+C
<b>CAPACITY</b>				
Table diameter	mm	ø 1000	ø 1000	ø 1000
Max. swing	mm	ø 1350	ø 1350	ø 1350
Max. cutting diameter	mm	ø 1100	ø 1100	ø 1100
Max. cutting height	mm	700	700	700
Max. load Table	kg	4000	4000	4000
<b>Travel</b>				
Horizontal travel of rail head (X-axis)	mm	1120	1120	1120
Vertical travel of ram (Z-axis)	mm	800	800	800
<b>Spindle</b>				
Table speed (Low)	rpm	2~160	2~160	2~160
(High )	rpm	160~600	160~600	160~600
Led spindle speed (Low)	rpm	--	--	1~1200
(High)	rpm	--	--	1200~2400
Max. Table torque	N.m(kgf·m)	8,800(898)	8,800(898)	8,800(898)
<b>Feeder rate</b>				
Rapid traverse of rail head (X-axis)	M/min	12	12	12
Rapid traverse of ram (Z-axis)	M/min	10	10	10
Cutting feed rate	mm/min	1~2000	1~2000	01~2000
Manual feeder rate	m/min	0~10	0~10	0~10
<b>Tooling</b>				
Turret (ATC) type		--	12 tools	16 tools
Type of tool shank		--	7/24 taper BT-50	7/24 taper BT-50
Max. of tool size for automatic tool changing	mm	--	280Wx150Tx400L	
Max. tool weight	kg	50	50	50
Max. loading of ATC	kg	--	360	360
Tool change time(ATC)	Sec	5	40	40
<b>Turret</b>				
Turret (ATC) type		5 station	--	--
Square tool holder (Applicatetool size)	mm	□32x32(ø 63)	--	--
<b>Motors</b>				
Spindle drive motor	kw	30/37 (α30)	30/37 (α30)	30/37 (α30)
#2 Spindle drive motor	kw	--	--	7.5/11(α8)
X-axis servo motor	kw		7 (α30i)	
Z-axis servo motor	kw		9 (α40iβ)	
CF-axis servo motor	kw	--	--	7 (α30i)
Coolant motor	kw	0.18	0.18	0.18
<b>Tank capacity</b>				
Hydraulic tank	L	65	65	130
Coolant tank	L		750 (square)	
Lube. Tank(slide ways)	L		4.6	
<b>Power sources</b> AC220±10% 60Hz±5Hz				
Power capacity	KVA	80	80	100
Floor dimension	mm	3800x4400	3800x4400	3800x4400
Machine weight	kg	20,000	20,000	21,000
Positioning accuracy of linear axis	mm	P:±0.007/500, Ps:±0.005(X&Z), P:±7.5"/360° Ps:±5"(C-axis)		

## CNC vertical lathe

# YV-1200 SERIES



### Specifications:

Item	Unit	YV-1200A	YV-1200A TC	YV-1200A TC+C
<b>Capacity</b>				
Table diameter	mm	ø 1250	ø 1250	ø 1250
Max. swing	mm	ø 1600	ø 1600	ø 1600
Max. cutting diameter	mm	ø 1350	ø 1350	ø 1350
Max. cutting height	mm	1200	1200	1200
Max. load Table	kg	5000	5000	5000
<b>Travel</b>				
Horizontal travel of rail head (X-axis)	mm	1330	935	935
Vertical travel of ram (Z-axis)	mm	900	900	900
Vertical travel of crossrail	mm	700	700	700
<b>Spindle</b>				
Table speed	(Low)	rpm	2~108	2~108
	(High )	rpm	108~350	108~350
Led spindle speed	(Low)	rpm	--	2~1200
	(High)	rpm	--	1200~2400
Max. Table torque	N.m (kgf-m)	8,200(836)	8,200(836)	8,200(836)
<b>Feeder rate</b>				
Rapid traverse of rail head (X-axis)	M/min	12	12	12
Rapid traverse of ram (Z-axis)	M/min	10	10	10
Cutting feed rate	mm/min	1~2000	1~2000	1~2000
Manual feeder rate	m/min	0~10	0~10	0~10
<b>Automatic Tool Changer (ATC)</b>				
Turret (ATC) type		--	12 支 刀 位	16 支 刀 位
Type of tool shank		--	7/24 taper BT-50	7/24 taper BT-50
Max. of tool size for automatic tool changing	mm	--	280Wx150Tx400L	
Max. tool weight	kg	50	50	50
Max. loading of ATC	kg	--	360	360
Tool change time(ATC)	Sec	5	40	40
<b>Turret</b>				
Turret type		5 station	--	--
Size for square tool holder	mm	□32x32(ø 63)	--	--
<b>Motor</b>				
Spindle drive motor	kw	37/45 (α40)	37/45 (α40)	37/45 (α40)
#2 Spindle drive motor	kw	--	--	7.5/11(α8)
X-axis servomotor	kw		7 (α30i)	
Z-axis servo motor	kw		9 (α40iβ)	
CF-axis servo motor	kw	--	--	7 (α30i)
Coolant motor	kw	0.18	0.18	0.18
<b>Tank Capacity</b>				
Hydraulic tank	L		130	
Coolant tank	L		400	
Lube. Tank(slide ways)	L		4.6	
<b>Power Sources</b>				
		AC400±10% 60Hz±5Hz		
Power capacity	KVA	80	80	100
Floor dimension	mm	4000x4600	4000x4600	4000x4600
Machine weight	kg	22,000	22,000	23,000
Positioning accuracy of linear axis	mm		P±0.007/ 500 Ps±0.005(X&Z) P:±7.5"/360° Ps:±5"(C-axis)	

## CNC vertical lathe

# YV-1600 SERIES



### Specifications:

Item	Unit	YV-1600A	YV-1600ATC	YV-1600ATC+C
<b>Capacity</b>				
Table diameter	mm	ø 1600	ø 1600	ø 1600
Max. swing	mm	ø 2000	ø 2000	ø 2000
Max. cutting diameter	mm	ø 1800	ø 1800	ø 1800
Max. cutting height	mm	1200	1200	1200
Max. load Table	kg	8000	8000	8000
<b>Travel</b>				
Horizontal travel of rail head (X-axis)	mm	1615	1225	1225
Vertical travel of ram (Z-axis)	mm	900	900	900
Vertical travel of crossrail	mm	700	700	700
<b>Spindle</b>				
Table speed	(Low)	rpm	2~62	2~62
	(High)	rpm	64~250	64~250
Led spindle speed	(Low)	rpm	--	2~1200
	(High)	rpm	--	1200~2400
Max. Table torque	N.m (kgf-m)	19,600(2000)	19,600(2000)	19,600(2000)
<b>Feeder rate</b>				
Rapid traverse of rail head (X-axis)	M/min	12	12	12
Rapid traverse of ram (Z-axis)	M/min	10	10	10
Cutting feed rate	mm/min	1~2000	1~2000	1~2000
Manual feeder rate	m/min	0~10	0~10	0~10
<b>Automatic ToolChanger (ATC)</b>				
Turret (ATC) type		--	12 支 刀 位	16 支 刀 位
Type of tool shank		--	7/24 taper BT-50	7/24 taper BT-50
Max. of tool size for automatic tool changing	mm	--	280Wx150Tx400L	
Max. tool weight	kg	50	50	50
Max. loading of ATC	kg	--	360	360
Tool change time(ATC)	Sec	5	40	40
<b>Turret</b>				
Turret type		5 station	--	--
Size for square tool holder	mm	□32x32(ø 63)	--	--
<b>Motor</b>				
Spindle drive motor	kw	37/45 (α40)	37/45 (α40)	37/45 (α40)
#2 Spindle drive motor	kw	--	--	7.5/11(α8)
X-axis servo motor	kw		7 (α30i)	
Z-axis servo motor	kw		9 (α40iβ)	
CF-axis servo motor	kw	--	--	7 (α30i)
Coolant motor	kw	0.18	0.18	0.18
<b>Tank Capacity</b>				
Hydraulic tank	L		130	
Coolant tank	L		400	
Lube. Tank(slide ways)	L		4.6	
<b>Power Sources</b>				
		AC400±10% 60Hz±5Hz		
Power capacity	KVA	80	80	100
Floor dimension	mm	5550x5200	5550x5200	5550x5200
Machine weight	kg	24,000	24,000	25,000
Positioning accuracy of linear axis	mm		P±0.007/ 500 Ps±0.005(X&Z) P:±7.5"/360° Ps:±5"(C-axis)	

## CNC vertical lathe

# YV-200

## TWIN SERIES



Two operations simultaneous machining to improve quality and reduce labor costs.

## CNC vertical lathe

# YV-250

## TWIN SERIES



### Specifications:

ITEMS	Unit	YV-250AR/AL	YV-250ER/EL
<b>Machine capacity</b>			
Max. swing diameter	mm	ø 500	ø 500
Max. cutting diameter	mm	ø 350	ø 350
Max. cutting height	mm	250	250
<b>Spindle</b>			
Spindle speed	rpm	50~2500	50~2500
Spindle bearing diameter	mm	ø 100	ø 100
Spindle nose	mm	A2-8	A2-8
<b>Turret</b>			
Turret type		立式	臥式
Number of tools	pcs	6	8
Tool shank size	mm	□32, ø 40	□32, ø 40
<b>X-axis and Z-axis</b>			
X-axis travel	mm	-50; +300	-50; +200
Z-axis travel	mm	450	450
X-axis rapid travel	m/min	12	12
Z-axis rapid travel	m/min	24	24
<b>Motor</b>			
Spindle motor	kw	α P22 11/15	α P22 11/15
X-axis servomotor	kw	1.0	1.0
Z-axis servo motor	kw	2.1	2.1
Hydraulic motor	kw	2.2	2.2
Coolant motor	kw	0.5+1	0.5+1
<b>Measurement</b>			
LxW	mm	2920x2960	2920x2960
Machine height	mm	2443	2443
Net weight	kg	4500x2	4500x2
Total power consumption	KVA	30x2	30x2

## CNC vertical lathe

# YV-320

## TWIN SERIES



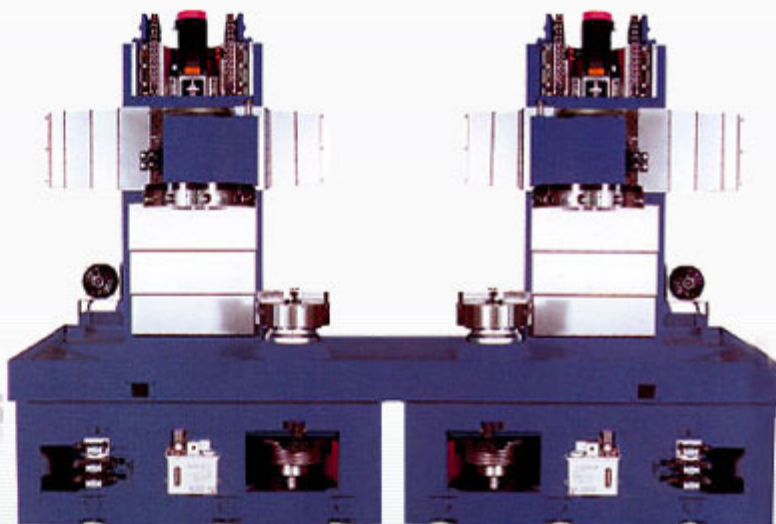
### Specifications:

ITEMS	Unit	YV-320AR/AL	YV-320ER/EL
<b>Machine capacity</b>			
Max. swing diameter	mm	ø 600	ø 600
Max. cutting diameter	mm	ø 450	ø 450
Max. cutting height	mm	300	400
<b>Spindle</b>			
Spindle speed	rpm	2500	2500
Spindle bearing diameter	mm	ø 120	ø 120
Spindle nose	mm	A2-8	A2-8
<b>Turret</b>			
Turret type		立式	臥式
Number of tools	pcs	6	8
Tool shank size	mm	□32, ø 40	□32, ø 40
<b>X-axis and Z-axis</b>			
X-axis travel	mm	-50;+350	-50;+250
Z-axis travel	mm	500	500
X-axis rapid travel	m/min	12	12
Z-axis rapid travel	m/min	24	24
<b>Motor</b>			
Spindle motor	kw	α P22 18.5/15	α P22 18.5/15
X-axis servomotor	kw	1.0	1.0
Z-axis servo motor	kw	2.1	2.1
Hydraulic motor	kw	2.2	2.2
Coolant motor	kw	0.5+1	0.5+1
<b>Measurement</b>			
LxW	mm	2560x3200	2560x3540
Machine height	mm	2845	2845
Net weight	kg	5500x2	5500x2
Total power consumption	KVA	35x2	35x2

## CNC vertical lathe

# YV-500

## TWIN SERIES



### Specifications:

ITEMS	Unit	YV-500AR/AL	YV-500ER/EL
<b>Machine capacity</b>			
Max. swing diameter	mm	ø 750	ø 750
Max. cutting diameter	mm	ø 550	ø 550
Max. cutting height	mm	400	500
<b>Spindle</b>			
Spindle speed	rpm	20~2000	20~2500
Spindle bearing diameter	mm	ø 160	ø 160
Spindle nose	mm	A2-11	A2-11
<b>Turret</b>			
Turret type		立式	臥式
Number of tools	pcs	8	10
Tool shank size	mm	□32, ø 40	□32, ø 40
<b>X-axis and Z-axis</b>			
X-axis travel	mm	-50;+430	-50;+430
Z-axis travel	mm	600	600
X-axis rapid travel	m/min	20	20
Z-axis rapid travel	m/min	20	20
<b>Motor</b>			
Spindle motor	kw	α P40 18.5/22	α P40 18.5/22
X-axis servomotor	kw	2.1	2.1
Z-axis servo motor	kw	3.7	3.7
Hydraulic motor	kw	2.2	2.2
Coolant motor	kw	0.5+1	0.5+1
<b>Measurement</b>			
LxW	mm	2950x3800	2950x3600
Machine height	mm	3385	3385
Net weight	kg	6000x2	6000x2
Total power consumption	KVA	45x2	45x2

## CNC vertical lathe

# YV-600

## TWIN SERIES



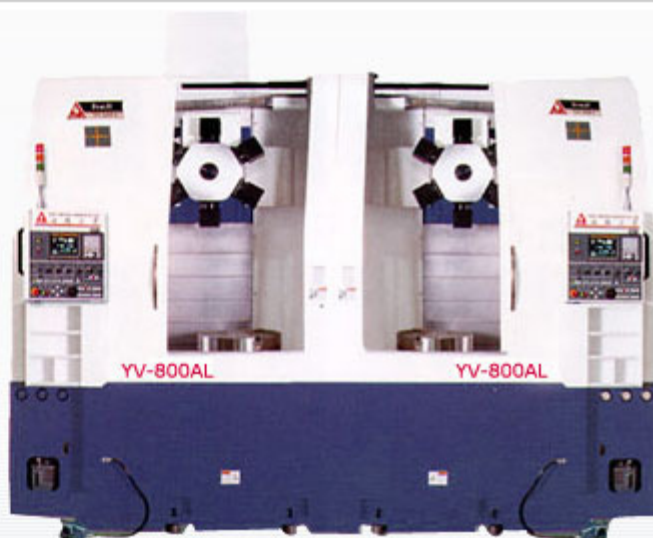
### Specifications:

ITEMS	Unit	YV-600AR/AL	YV-600ER/EL
<b>Machine capacity</b>			
Max. swing diameter	mm	ø 850	ø 850
Max. cutting diameter	mm	ø 750	ø 750
Max. cutting height	mm	500	600
<b>Spindle</b>			
Spindle speed	rpm	20~1500	20~1500
Spindle bearing diameter	mm	ø 220	ø 220
Spindle nose	mm	A2-11	A2-11
<b>Turret</b>			
Turret type		立式	臥式
Number of tools	pcs	6	10
Tool shank size	mm	□32, ø 40	□32, ø 40
<b>X-axis and Z-axis</b>			
X-axis travel	mm	-50;+570	-50;+485
Z-axis travel	mm	800	800
X-axis rapid travel	m/min	20	20
Z-axis rapid travel	m/min	20	20
<b>Motor</b>			
Spindle motor	kw	α P40 18.5/22	α P40 18.5/22
X-axis servomotor	kw	3.7	3.7
Z-axis servomotor	kw	3.7	3.7
Hydraulic motor	kw	2.2	2.2
Coolant motor	kw	0.5+1	0.5+1
<b>Measurement</b>			
LxW	mm	3400x4900	3400x4900
Machine height	mm	3990	3990
Net weight	kg	6750x2	6750x2
Total power consumption	KVA	50x2	50x2

## CNC vertical lathe

# YV-800

## TWIN SERIES



### Specifications:

ITEMS	Unit	YV-800AR/AL	YV-800ER/EL
<b>Machine capacity</b>			
Max. swing diameter	mm	ø 1000	ø 1000
Max. cutting diameter	mm	ø 900	ø 900
Max. cutting height	mm	600	700
<b>Spindle</b>			
Spindle speed	rpm	10~600	10~600
Spindle bearing diameter	mm	ø 330	ø 330
Spindle nose	mm	A2-11	A2-11
<b>Turret</b>			
Turret type		立式	臥式
Number of tools	pcs	6	10
Tool shank size	mm	□32, ø 50	□32, ø 50
<b>X-axis and Z-axis</b>			
X-axis travel	mm	-50;+810	-100;+550
Z-axis travel	mm	850	850
X-axis rapid travel	m/min	20	20
Z-axis rapid travel	m/min	20	20
<b>Motor</b>			
Spindle motor	kw	α P40 18.5/22	α P40 18.5/22
X-axis servomotor	kw	3.7	3.7
Z-axis servo motor	kw	3.7	3.7
Hydraulic motor	kw	2.2	2.2
Coolant motor	kw	0.5+1	0.5+1
<b>Measurement</b>			
LxW	mm	3450x5100	3450x5100
Machine height	mm	3670	3670
Net weight	kg	7000x2	7000x2
Total power consumption	KVA	50x2	50x2

## CNC vertical lathe

### VTL-1000 SERIES



## CNC vertical lathe

### VTL-1200 SERIES



- The VTL series of vertical turning lathes are designed especially for high precision, high rigidity, high stability, under super heavy cutting conditions including non-symmetric work-pieces.
- The outstanding rigidity of the structure and design provides mechanical features for super heavy cutting, which achieves maximum machining accuracy and stability thus increasing the life of cutting tools.
- Fanuc spindle motor, high torque and high horse power spindle motor, incorporating a German ZF dual speed gearbox provide high torque and high turning speed allowing the machine to develop and extend its cutting ability to cover all applications of turning operations.
- Cross roller bearings provide the strength to carry heavy axial and radial loads, thereby ensuring long life heavy cutting with very high precision, stability, low vibration and maximum support for the forces exerted on the main spindle.
- The heavy box section structure of the column provides maximum support for the sliding crossrail during heavy cutting conditions. The highest degree of machining precision will be maintained during heavy uninterrupted cutting operations.
- The X-axis box structure slideways are heat treated and the sliding faces are Turcite B coated allowing slide assemblies to move with high precision, accuracy and low friction.
- The VTL series of CNC vertical turning lathes are checked and inspected under strict quality control which simulates all kinds of cutting conditions as a full test prior to shipment.

## Specification:

ITEMS		UNIT	VTL-1600ATC	VTL-1600ATC-□	VTL-1600ATC-□	VTL-1600ATC+C
CAPACITY						
Table diameter		mm	ø 1600	ø 1600	ø 1600	ø 1600
Max. swing		mm	ø 2000	ø 2000	ø 2000	ø 2000
Max. cutting diameter		mm	ø 1800	ø 1800	ø 1800	ø 1800
Max. cutting height		mm	1200	1600	1800	1200
Max. load Table		kg	8000	8000	8000	8000
Travel						
Horizontal travel of rail head (X-axis)		mm	-600 ,+1015	-600 ,+1015	-600 ,+1015	-600 ,+1015
Vertical travel of ram (Z-axis)		mm	900	900	1200	900
Vertical travel of crossrail		mm	800	1200	1400	800
Spindle						
Table speed	(Low)	rpm	1~62	1~62	1~62	1~62
	(High)	rpm	62~250	62~250	62~250	62~250
Led spindle speed	(Low)	rpm	--	--	--	1~1200 1200~2400
	(High)	rpm				
Max. Table torque		N.m (kgf-m)	19500(1989)	19500(1989)	19500(1989)	19500(1989)
Feeder rate						
Rapid traverse of rail head (X-axis)		M/min	12	12	12	12
Rapid traverse of ram (Z-axis)		M/min	10	10	10	10
Cutting feed rate		mm/rev	1~2000	1~2000	1~2000	1~2000
Manual feeder rate		mm/min	0~6	0~6	0~6	0~6
Tooling						
Turret (ATC) type			12 tools	12 tools	12 tools	16 tools
Type of tool shank			7/24 taper BT-50			
Max. of tool size for automatic tool changing		mm	280Wx150Tx400L			
Max. tool weight		kg	50	50	50	50
Max. loading of ATC		kg	360	360	360	360
Tool change time(ATC)		Sec	40	40	40	40
Motors						
Spindle drive motor		kw	37/45 (α40)			37/45 (α40)
#2 Spindle drive motor		kw	--			7.5/11(α8)
X-axis servo motor		kw	7 (α30i)			
Z-axis servo motor		kw	6 (α40i)			
CF-axis servo motor		kw	--			7 (α30i)
Tank capacity						
Hydraulic tank		L	130			
Coolant tank		L	750			
Lube. Tank(slide ways)		L	4.6			
Power sources			AC220±10%. 60Hz±5Hz			
Power capacity		KVA	90	90	90	100
Floor dimension		mm	5190x4420			
Machine weight		kg	37,000	38,000	39,000	37,500
Positioning accuracy of linear axis		mm	P:±0.007/500, Ps:±0.005(X&Z), P::±7.5"/360° Ps:±5"(C-axis)			
• Specification subject to change to change without prior notice.						

## CNC vertical lathe

### VTL-2000 SERIES



## CNC vertical lathe

### VTL-2500 SERIES



■ The VTL series of vertical turning lathes are designed especially for high precision, high rigidity, high stability, under super heavy cutting conditions including non-symmetric work-pieces.

■ The outstanding rigidity of the structure and design provides mechanical features for super heavy cutting, which achieves maximum machining accuracy and stability thus increasing the life of cutting tools.

■ Fanuc spindle motor, high torque and high horse power spindle motor, incorporating a German ZF dual speed gearbox provide high torque and high turning speed allowing the machine to develop and extend its cutting ability to cover all applications of turning operations.

■ Cross roller bearings provide the strength to carry heavy axial and radial loads, thereby ensuring long life heavy cutting with very high precision, stability, low vibration and maximum support for the forces exerted on the main spindle.

■ The heavy box section structure of the column provides maximum support for the sliding crossrail during heavy cutting conditions. The highest degree of machining precision will be maintained during heavy uninterrupted cutting operations.

■ The X-axis box structure slideways are heat treated and the sliding faces are Turcite B coated allowing slide assemblies to move with high precision, accuracy and low friction.

■ The VTL series of CNC vertical turning lathes are checked and inspected under strict quality control which simulates all kinds of cutting conditions as a full test prior to shipment.

## CNC vertical lathe

# VTL-3000 SERIES



### Specifications:

ITEMS	UNIT	VTL-3000ATC	VTL-3000ATC-□	VTL-3000ATC+C
<b>CAPACITY</b>				
Table diameter	mm	ø 3000	ø 3000	ø 3000
Max. swing	mm	ø 3500	ø 3500	ø 3500
Max. cutting diameter	mm	ø 3400	ø 3400	ø 3400
Max. cutting height	mm	1800	2200	1800
Max. load Table	kg	20000	20000	20000
<b>Travel</b>				
Horizontal travel of rail head (X-axis)	mm	+1850 ,+1500	+1850 ,+1500	+1850 ,+1500
Vertical travel of ram (Z-axis)	mm	1500	1500	1500
Vertical travel of crossrail	mm	1400	1400	1400
<b>Spindle</b>				
Table speed (Low)	rpm	2~40	2~40	2~40
(High )	rpm	41~120	41~120	41~120
Led spindle speed (Low)	rpm	--	--	2~1200
(High)	rpm	--	--	1200~2400
Max. Table torque	N.m(kgf ·m)	67300(6860)	67300(6860)	67300(6860)
<b>Feeder rate</b>				
Rapid traverse of rail head (X-axis)	M/min	10	10	10
Rapid traverse of ram (Z-axis)	M/min	10	10	10
Cutting feed rate	mm/rev	1~2000	1~2000	1~2000
Manual feeder rate	mm/min	0~6	0~6	0~6
<b>Tooling</b>				
Turret (ATC) type		16	16	16
Type of tool shank			7/24 taper BT-50 (BT-60)	
Max. of tool size for automatic tool changing	mm		280Wx150Tx400L	
Max. tool weight	kg	50	50	50
Max. loading of ATC	kg	500	500	500
Tool change time(ATC)	Sec	60	60	60
<b>Motors</b>				
Spindle drive motor	kw	60/75 (α60 HVI)	60/75 (α60 HVI)	60/75 (α60 HVI)
#2 Spindle drive motor	kw	--	--	11/15(α12 HVI)
X-axis servo motor	kw	5.5	5.5	5.5
Z-axis servo motor	kw	5.5	5.5	5.5
CF-axis servo motor	kw	--	--	5.5
Coolant motor	kw	0.2	0.2	0.2
<b>Tank capacity</b>				
Hydraulic tank	L	200	200	200
Coolant tank	L	1200	1200	1200
Lube. Tank(slide ways)	L	4.6+8	4.6+8	4.6+8
<b>Power sources</b>				
		AC220±10% 60Hz±5Hz		
Power capacity	KVA	150	150	160
Floor dimension	mm		7200x5700	
Machine weight	kg	69,000	75,500	70,000
Positioning accuracy of linear axis	mm	P:±0.008/500,	Ps:±0.005(X&Z), P:±7.5"/360°	Ps:±5"(C-axis)

## CNC vertical lathe

# VTL-4000 SERIES



### Specifications:

ITEMS		UNIT	VTL-4000A TC	VTL-4000A TC-□	VTL-4000A TC+C
CAPACITY					
Table diameter		mm	ø 4000	ø 4000	ø 4000
Max. swing		mm	ø 4700	ø 4700	ø 4700
Max. cutting diameter		mm	ø 4500	ø 4500	ø 4500
Max. cutting height		mm	1800	2300	1800
Max. load Table		kg	20000	20000	20000
Travel					
Horizontal travel of rail head (X-axis)		mm	+2320 ,+1800	+2320 ,+1800	+2320 ,+1800
Vertical travel of ram (Z-axis)		mm	1500	1500	1500
Vertical travel of crossrail		mm	1400	1400	1400
Spindle					
Table speed	(Low)	rpm	2~30	2~30	2~30
	(High )	rpm	31~100	31~100	31~100
Led spindle speed	(Low)	rpm	--	--	2~1200
	(High)	rpm	--	--	1200~2400
Max. Table torque		N.m(kgf·m)	92400(9400)	92400(9400)	92400(9400)
Feeder rate					
Rapid traverse of rail head (X-axis)		M/min	10	10	10
Rapid traverse of ram (Z-axis)		M/min	10	10	10
Cutting feed rate		mm/rev	1~2000	1~2000	1~2000
Manual feeder rate		mm/min	0~6	0~6	0~6
Tooling					
Turret (ATC) type			16	16	16
Type of tool shank			7/24 taper BT-50 (BT-60)		
Max. of tool size for automatic tool changing		mm	280Wx150Tx400L		
Max. tool weight		kg	50	50	50
Max. loading of ATC		kg	500	500	500
Tool change time(ATC)		Sec	60	60	60
Motors					
Spindle drive motor		kw	60/75 (α60 HVI)	60/75 (α60 HVI)	60/75 (α60 HVI)
#2 Spindle drive motor		kw	--	--	11/15(α12 HVI)
X-axis servomotor		kw	5.5	5.5	5.5
Z-axis servo motor		kw	5.5	5.5	5.5
CF-axis servo motor		kw	--	--	5.5
Codant motor		kw	0.2	0.2	0.2
Tank capacity					
Hydraulic tank		L	200	200	200
Codant tank		L	1200	1200	1200
Lube. Tank(slide ways)		L	4.6+8	4.6+8	4.6+8
Power sources			AC220±10% 60Hz±5Hz		
Power capacity		KVA	170	170	180
Floor dimension		mm	8200x6600		
Machine weight		kg	79,000	85,500	80,000
Positioning accuracy of linear axis		mm	P:±0.008/500, Ps:±0.005(X&Z), P:±7.5"/360° Ps:±5"(C-axis)		

# CNC vertical lathe

## VTL-2000ATC-2R

### SERIES



#### Specifications:

ITEMS	UNIT	VTL-2000A TC-2R	VTL-2000A TC-2R+C
<b>CAPACITY</b>			
Table diameter	mm	ø 2000	ø 2000
Max. swing	mm	ø 2500	ø 2500
Max. cutting diameter	mm	ø 2300	ø 2300
Max. cutting height	mm	1600	1600
Max. load Table	kg	10000	10000
<b>Travel</b>			
Horizontal travel of rail head (X-axis)	mm	1850	1850
Vertical travel of ram (Z-axis)	mm	950	950
Vertical travel of crossrail	mm	1150	1150
<b>Spindle</b>			
Table speed (Low)	rpm	2~50	2~50
(High )	rpm	50~200	50~200
Led spindle speed (Low)	rpm	--	2~1200
(High)	rpm		1200~2400
Max. Table torque	N.m(kgf ·m)	55500(5660)	55500(5660)
<b>Feed Rate</b>			
Rapid traverse of rail head (X-axis)	M/min	10	10
Rapid traverse of ram (Z-axis)	M/min	10	10
Cutting feed rate	mm/rev	1~2000	1~2000
Manual feeder rate	m/min	0~6	0~6
<b>Automatic ToolChanger (ATC)</b>			
Number of tool position		12 tools x 2	16 tools x 2
Type of tool shank			BT-50
Max. of tool size for automatic tool changing	mm		350Wx150Tx400L
Max. tool weight	kg	50	50
Max. loading of ATC	kg	360 (ONE ATC)	360 (ONE ATC)
Time of tool change (ATC)	Sec	45	45
Tool shank size	mm	□40 (ø63)	□40 (ø63)
<b>Motors</b>			
Spindle drive motor	kw	60/75 (α60)	60/75 (α60)
#2 Spindle drive motor	kw	--	11/15 (α12)
X-axis servo motor	kw	4.5x2	4.5x2
Z-axis servo motor	kw	4.5x2	4.5x2
CF-axis servo motor	kw	--	4.5
Coolant motor	kw	0.75	0.75
<b>Tank capacity</b>			
Hydraulic tank	L	80	80
Coolant tank	L	500	500
Lube. Tank(slide ways)	L	4	4
<b>Power sources</b>			
Power capacity	KVA	170	170
Floor dimension	mm		8200x6600
Machine weight	kg	79,000	85,500
Position accuracy of XZ axis	kg	46,000	47,000
Positioning accuracy of linear axis	mm	P:±0.008/500, Ps:±0.005(X&Z), P:±7.5"/360° Ps:±5"(C-axis)	

# CNC vertical lathe

## VTL-2500ATC-2R

### SERIES



#### Specifications:

ITEMS		UNIT	VTL-2500ATC-2R	VTL-2500ATC-2R+C
<b>CAPACITY</b>				
Table diameter		mm	ø 2500	ø 2500
Max. swing		mm	ø 3000	ø 3000
Max. cutting diameter		mm	ø 2800	ø 2800
Max. cutting height		mm	1600	1600
Max. load Table		kg	15000	15000
<b>Travel</b>				
Horizontal travel of rail head (X-axis)		mm	2100	2100
Vertical travel of ram (Z-axis)		mm	1200	1200
Vertical travel of crossrail		mm	1150	1150
<b>Spindle</b>				
Table speed	(Low)	rpm	2~40	2~40
	(High)	rpm	40~160	40~160
Led spindle speed	(Low)	rpm	--	2~1200
	(High)	rpm	--	1200~2400
Max. Table torque		N.m(kgf·m)	68500(6990)	68500(6990)
<b>Feed Rate</b>				
Rapid traverse of rail head (X-axis)		M/min	10	10
Rapid traverse of ram (Z-axis)		M/min	10	10
Cutting feed rate		mm/rev	1~2000	1~2000
Manual feeder rate		m/min	0~6	0~6
<b>Automatic ToolChanger (ATC)</b>				
Number of tool Position			12 tools x 2	16 tools x 2
Type of tool shank			BT-50	
Max. of tool size for automatic tool changing		mm	350Wx150Tx400L	
Max. tool weight		kg	50	50
Max. loading of ATC		kg	360 (ONE ATC)	360 (ONE ATC)
Time of tool change (ATC)		Sec	45	45
Tool shank size		mm	□40 (ø63)	□40 (ø63)
<b>Motors</b>				
Spindle drive motor		kw	60/75 (α60)	60/75 (α60)
#2 Spindle drive motor		kw	--	11/15 (α12)
X-axis servo motor		kw	4.5x2	4.5x2
Z-axis servo motor		kw	4.5x2	4.5x2
CF-axis servo motor		kw	--	5.9
Coolant motor		kw	0.75	0.75
<b>Tank capacity</b>				
Hydraulic tank		L	80	80
Coolant tank		L	500	500
Lube. Tank(slide ways)		L	4	4
<b>Power sources</b>				
Power capacity		KVA	140	150
Floor dimension		mm	6600x5100	
Machine weight		kg	6000	6000
Position accuracy of XZ axis		kg	55,000	56,000
Positioning accuracy of linear axis		mm	P:±0.008/500, Ps:±0.005(X&Z), P:±7.5"/360° Ps:±5"(C-axis)	

## CNC vertical lathe

# VTL-3000ATC-2R SERIES



### Specifications:

ITEMS	UNIT	VTL-3000ATC-2R	VTL-3000ATC-2R+C
<b>CAPACITY</b>			
Table diameter	mm	ø 3000	ø 3000
Max. swing	mm	ø 3600	ø 3600
Max. cutting diameter	mm	ø 3400	ø 3400
Max. cutting height	mm	1800	1800
Max. load Table	kg	20000	20000
<b>Travel</b>			
Horizontal travel of rail head (X-axis)	mm	3200	3200
Vertical travel of ram (Z-axis)	mm	1500	1500
Vertical travel of crossrail	mm	1200	1200
<b>Spindle</b>			
Table speed (Low)	rpm	2~40	2~40
(High )	rpm	40~120	40~120
Led spindle speed (Low)	rpm	--	2~1200
(High)	rpm	--	1200~2400
Max. Table torque	N.m(kgf·m)	67000(6830)	67000(6830)
<b>Feed Rate</b>			
Rapid traverse of rail head (X-axis)	M/min	10	10
Rapid traverse of ram (Z-axis)	M/min	10	10
Cutting feed rate	mm/rev	1~2000	1~2000
Manual feeder rate	m/min	0~6	0~6
<b>Automatic ToolChanger (ATC)</b>			
Number of tool Position		12 tools x 2	16 tools x 2
Type of tool shank		BT-50 (BT-60)	BT-50
Max. of tool size for automatic tool changing	mm	350Wx150Tx400L	
Max. tool weight	kg	50	50
Max. loading of ATC	kg	360 (ONE ATC)	360 (ONE ATC)
Time of tool change (ATC)	Sec	45	45
Tool shank size	mm	□40 (ø63)	□40 (ø63)
<b>Motors</b>			
Spindle drive motor	kw	60/75 (α60)	60/75 (α60)
#2 Spindle drive motor	kw	--	11/15 (α12)
X-axis servo motor	kw	5.5x2	5.5x2
Z-axis servo motor	kw	5.5x2	5.5x2
CF-axis servo motor	kw	--	5.9
Coolant motor	kw	1	1
<b>Tank capacity</b>			
Hydraulic tank	L	100	100
Coolant tank	L	700	700
Lube. Tank(slide ways)	L	8	8
<b>Power sources</b>			
Power capacity	KVA	150	150
Floor dimension	mm	7150x5900	7150x5900
Machine weight	kg	7138	7138
Position accuracy of XZ axis	kg	73,000	74,000
Positioning accuracy of linear axis	mm	P:±0.008/500, Ps:±0.005(X&Z), P:±7.5"/360° Ps:±5"(C-axis)	

# CNC vertical lathe

## VTL-4000ATC-2R

### SERIES



#### Specifications:

ITEMS	UNIT	VTL-4000ATC-2R	VTL-4000ATC-2R+C
<b>CAPACITY</b>			
Table diameter	mm	ø 4000	ø 4000
Max. swing	mm	ø4800	ø 4800
Max. cutting diameter	mm	ø 4500	ø 4500
Max. cutting height	mm	1800	1800
Max. load Table	kg	20000	20000
<b>Travel</b>			
Horizontal travel of rail head (X-axis)	mm	4000	4000
Vertical travel of ram (Z-axis)	mm	1500	1500
Vertical travel of crossrail	mm	1200	1200
<b>Spindle</b>			
Table speed (Low)	rpm	2~30	2~30
(High)	rpm	30~100	30~100
Led spindle speed (Low)	rpm	--	2~1200
(High)	rpm	--	1200~2400
Max. Table torque	N.m(kgf·m)	92000(9380)	92000(9380)
<b>Feed Rate</b>			
Rapid traverse of rail head (X-axis)	M/min	10	10
Rapid traverse of ram (Z-axis)	M/min	10	10
Cutting feed rate	mm/rev	1~2000	1~2000
Manual feeder rate	m/min	0~6	0~6
<b>Automatic ToolChanger (ATC)</b>			
Number of tool Position		12 tools x 2	16 tools x 2
Type of tool shank		BT-50 (BT-60)	BT-50
Max. of tool size for automatic tool changing	mm	350Wx150Tx400L	
Max. tool weight	kg	50	50
Max. loading of ATC	kg	360 (ONE ATC)	360 (ONE ATC)
Time of tool change (ATC)	Sec	45	45
Tool shank size	mm	□40 (ø63)	□40 (ø63)
<b>Motors</b>			
Spindle drive motor	kw	60/75 (α60)	60/75 (α60)
#2 Spindle drive motor	kw	--	11/15 (α12)
X-axis servo motor	kw	5.5x2	5.5x2
Z-axis servo motor	kw	5.5x2	5.5x2
CF-axis servo motor	kw	--	5.9
Coolant motor	kw	1	1
<b>Tank capacity</b>			
Hydraulic tank	L	65	65
Coolant tank	L	600	600
Lube. Tank(slide ways)	L	4	4
<b>Power sources</b>			
AC400±10%, 60Hz±5Hz			
Power capacity	KVA	140	140
Floor dimension	mm	8380x7250	8380x7250
Machine weight	kg	7138	7138
Position accuracy of X,Z axis	kg	88,000	88,000
Positioning accuracy of linear axis	mm	P:±0.008/500, Ps:±0.005(X&Z), P:±7.5°/360° Ps:±5"(C-axis)	

• Specification subject to change to change without prior notice.



- 1978 YOU JI was established at Bali Township, Taipei, mainly produced single function machines, special purpose machines and boring machines
- 1981 Due to plant expansion, the company moved to Kaohsiung County.
- 1991 Successfully researched and developed medium-sized CNC vertical turning lathe- YV series.
- 1992 Horizontal Turning Lathe with Hydraulic Turret design was submitted to the domestic market. You Ji has been the first company successfully to develop and build hydraulic system into CNC lathe in Taiwan. In the same year, the second factory was established and You Ji started to export its products into global market.
- 1993 Turnover was increased to NT\$50 millions.
- 1994 More than 20 exclusive local agents and all over the world had been established.
- 1995 Turnover was increased to NT\$90 millions.
- 1996 Qualification of CE norm.
- 1997 Qualification of EMC certificate and extended the plant to 10,000 square meter.
- 1998 Successfully researched and developed CNC vertical machining center-VMC series.
- 1999 Successfully researched and developed CNC vertical turning lathe-VTL series.
- 2000 CNC reverse turning lathe YR-320 series was development successfully.
- 2001 You Ji has been the first company successfully to develop and build the multi- function vertical turning lathe.
- 2002 Subsidiary was established at Kun Shan, China.
- 2003 VMC1100-2S Vertical machine center with 2 spindle to be presented to the public.
- 2004 Successfully researched and developed CNC horizontal machining center-HMC series, and qualified of ISO9001 in the same year.
- 2005 Extended the plant to 17,500 square meter.
- 2006 Vertical lathe with Auto pallet changer, special design for bearing manufacture- VTS series, double RAM vertical turning lathe to be presented to the public. Turnover was increased to NT\$2 billions.
- 2007 Successfully researched and developed CNC heavy duty flat bed turning lathe -YB series and VTL3000ATC, VTL4000ATC to be presented to the public . You Ji is in the leading position of big vertical lathe manufacture. The plant in Kun Shan, China was established.
- 2008 Successfully researched and developed huge turning lathe equips with hydrostatic bearing- VTH series and CNC gantry type machining center. Turnover was increased to NT\$4.5 billions.
- 2009 Successfully researched and developed horizontal floor type milling and boring machine as well as double column 5 faces machining center.

Over 30 years experience, You Ji obtained customers' support in Design and quality of machine. There are many of machines to meet customers' different need. Table diameter from Ø200 to Ø8000mm. You Ji is the first machine manufacturer passed C.E. and EMC and begin sales in Europe market. You Ji is the biggest vertical lathe manufacturer in Taiwan.

The cooperation between You Ji and other advanced machine manufacturers helps to upgrade the quality of You Ji products and expect to provide customers the best and the soonest service in business.



There is no secret for running a manufacturing business. The most important issue is to be aware of the latest industrial information, to collect and analyse information efficiently, and to transform them into the appropriate products at the right time for the right people. As well as to create as much value as possible for the customers, and simultaneously, the development of both parties is continued in the win-win situations.

This is You Ji's business philosophy since its establishment in 1977. In practice, the utilization of the high precision manufacturing facilities and the adoption of the strict assembly control with rigorous inspection in the factory always ensures the perfect completion of each machine.

Our goal is always to meet customers' applications by collaborating and exchanging information with the international manufacturers, and continuously developing and upgrading the techniques and design in production, in order to offer higher quality products and prompt after-sale services. Therefore, the customers are thoroughly satisfied and benefited from its 26 years great experience and the total commitment.

Based on management philosophy, as a stand-alone machine or as part of a flexible manufacturing system, the versatile design configuration of You Ji's products would be your best choice in any aspect of industrial application:

- Decreased gravitational and centrifugal forces maintain zero elliptical motion during cutting giving optimum roundness.
- Excellent surface contact between work-piece and chuck to ensure higher precision machining on all YV series machines.
- Easy to loading & unloading for irregular-shaped and heavy-duty work-pieces.
- Vertical turning lathe occupies less floor-space in setting up.
- Vertical turning lathe is based on ergonomics designed and simple to link with the automatic production line.

## CNC vertical machine center

VMC DOUBLE SPINDLE



- ☑ Double spindle design increased productivity and high efficiency.
- ☑ Reduce floor space.
- ☑ Lower cost design.
- ☑ Reduce work in transit.

## CNC vertical machine center

VMC SERIES



- ☑ Main structure with high-level casting. Stable and high quality.
- ☑ Box guideway design provides high rigidity and stable structure.
- ☑ Y-axis was supported by 4 rails (VMC1350) provides the best carrying capacity of work-piece.
- ☑ Dual speed gearbox provides the ability of heavy cutting. (Option)
- ☑ Spindle head with boom-structure provides the stable support for the spindle.
- ☑ Umbrella type ATC system (Arm-type ATC for option on VMC850, VMC1100)
- ☑ Installed with high accuracy C3 level ballscrew with special structure pre-pulled. Rapid and accurate.
- ☑ Full enclosed guard cover keeps the safe and clear working surrounding for operator.
- ☑ Auto-lube system provides the lubrication of the railway and the ballscrew.
- ☑ Oil skimmer device keeps the using time of coolant.
- ☑ Germany TUV NORD and ISO9001:2000 quality control system.



***CNC***  
***Product Range***

You Ji Machine Industrial Company Limited

## YV Series

### YV800ATC+C-APC



▲ YV320A

— APC: Automatic Pallet Changer (800~1600)

— A : Vertical Type Turret (250~1600)

— B : Gang Type Turret (200~600)

— C : Vertical Power Turret (320~500)

— E : Horizontal Type Turret (200~800)

— E+C : Horizontal VDI Driven Turret (200~800)

— ATC : Automatic Tool Changer (500~1600)

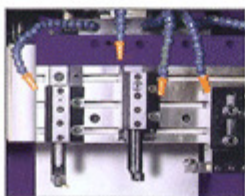
— ATC+C : Automatic Tool Changer + CF-axis Function (500~1600)

Machine Model : 200,250,320,500,600,800,1000,1200,1600

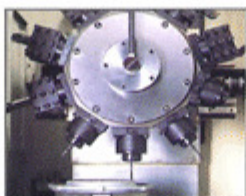
Vertical Turning Lathe



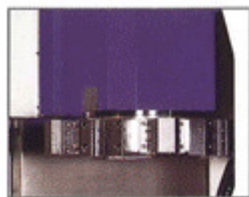
A type turret



B type turret



C type turret



E type turret



ATC turret



E+C type (V.D.I) turret



▲ YV1600ATC

	YV200	YV250	YV320	YV500	YV600	YV800	YV1000	YV1200	YV1600
Chuck diameter / Table diameter	Ø8"	Ø10"	Ø12"	Ø15"	Ø24"	Ø24"	Ø1000mm	Ø1250mm	Ø1600mm
Max. swing diameter	Ø400mm	Ø500mm	Ø600mm	Ø750mm	Ø850mm	Ø1000mm	Ø1350mm	Ø1600mm	Ø2000mm
Max. turning diameter	Ø250mm	Ø350mm	Ø450mm	Ø550mm	Ø750mm	Ø900mm	Ø1100mm	Ø1350mm	Ø1800mm
Max. turning height	200mm	250mm	300mm	500mm	600mm	700mm	700mm	1200mm	1200mm
Max. loading weight	200kg	300kg	500kg	1,200kg	1,800kg	3,000kg	4,000kg	5,000kg	8,000kg
Spindle motor	9/11kW	11/15kW	18.5/22kW	18.5/22kW	18.5/22kW	18.5/22kW	30/37kW	37/45kW	37/45kW
Spindle speed	50~3500min <sup>-1</sup>	50~2500min <sup>-1</sup>	50~2500min <sup>-1</sup>	50~2000min <sup>-1</sup>	20~1500min <sup>-1</sup>	1~600min <sup>-1</sup>	1~600min <sup>-1</sup>	1~350min <sup>-1</sup>	1~250min <sup>-1</sup>
Floor dimension	2880x1480mm	2950x1520mm	3350x1980mm	3560x2330mm	4400x2450mm	3700x2550mm	3800x4400mm	4000x4600mm	5550x5200mm
Machine height	2460mm	2610mm	3045mm	3500mm	4410mm	4000mm	4450mm	5200mm	5200mm

## CNC Vertical Turning Lathe

### YV / VTL Series

#### VTL Series

#### VTL1600ATC+C-I-2R-APC



▲ VTL3000ATC+C

- APC : Automatic Pallet Changer (1000~2500)
- 2R : Double RAM (1600 and upward)
- I : Column Height Increased
- II : Column Height Increased
- ATC : Automatic Tool Changer
- ATC+C : Automatic Tool Changer + CF-axis Function
- Machine Model : 1000,1200,1600,2000,2500,3000,4000
- Vertical Turning Lathe (Symmetric design for column & base)



ATC  
(Automatic Tool Changer)



ATC+C  
(Complex milling solution)



APC  
(Automatic Pallet Changer)

#### ▼ VTL2000ATC-2R



	VTL1000ATC	VTL1200ATC	VTL1600ATC	VTL2000ATC	VTL2500ATC	VTL3000ATC	VTL4000ATC
Table diameter	Ø1000mm	Ø1250mm	Ø1600mm	Ø2000mm	Ø2500mm	Ø3000mm	Ø4000mm
Max. swing diameter	Ø1350mm	Ø1600mm	Ø2000mm	Ø2500mm	Ø3000mm	Ø3600mm	Ø4700mm
Max. turning diameter	Ø1100mm	Ø1400mm	Ø1800mm	Ø2300mm	Ø2800mm	Ø3400mm	Ø4500mm
Max. turning height	900mm	1200mm	1200mm	1600mm	1600mm	1600mm	1600mm
Max. loading weight	4,000kg	5,000kg	8,000kg	10,000kg	15,000kg	20,000kg	30,000kg
Spindle motor	30/37kW	37/45kW	37/45kW	60/75kW	60/75kW	60/75kW	100kW
Spindle taper	BT-50	BT-50	BT-50	BT-50	BT-50	BT-50/BT-60	BT-50/BT-60
Spindle speed	1~600min <sup>-1</sup>	1~350min <sup>-1</sup>	1~250min <sup>-1</sup>	1~200min <sup>-1</sup>	1~160min <sup>-1</sup>	1~120min <sup>-1</sup>	1~60min <sup>-1</sup>
Floor dimension	4700x3900mm	5050x4170mm	5400x4500mm	5800x4700mm	6600x5300mm	7750x5700mm	9200x6555mm
Machine height	4500mm	4760mm	5300mm	6100mm	6550mm	7000mm	7000mm

You Ji Machine Industrial Company Limited

## ➤ VTS Series



▲ VTS1600ATC+C

### VTS1000ATC+C-2R-APC

APC : Automatic Pallet Changer  
(1000~2500)

2R : Double RAM  
(1600 and upward)

ATC : Automatic Tool Changer

ATC+C : Automatic Tool Changer  
+ CF-axis Function

Machine Model :1000,1200,1600,2000,2500,3000,4000

Vertical Turning Lathe (Fixed type cross-rail)

	VTS1000ATC	VTS1200ATC	VTS1600ATC	VTS2000ATC	VTS2500ATC	VTS3000ATC	VTS4000ATC
Table diameter	Ø1000mm	Ø1250mm	Ø1600mm	Ø2000mm	Ø2500mm	Ø3000mm	Ø4000mm
Max. swing diameter	Ø1350mm	Ø1600mm	Ø2000mm	Ø2500mm	Ø3000mm	Ø3600mm	Ø4800mm
Max. turning diameter	Ø1100mm	Ø1400mm	Ø1800mm	Ø2300mm	Ø2800mm	Ø3400mm	Ø4500mm
Max. turning height	800mm	800mm	800mm	800mm	800mm	1000mm	1000mm
Max. loading weight	4,000kg	5,000kg	8,000kg	10,000kg	15,000kg	20,000kg	30,000kg
Spindle motor	30/37kW	37/45kW	37/45kW	60/75kW	60/75kW	60/75kW	100kW
Spindle taper	Capto C6	Capto C6	Capto C6	Capto C6	Capto C6	Capto C6	Capto C6
Spindle speed	1~600min <sup>-1</sup>	1~350min <sup>-1</sup>	1~250min <sup>-1</sup>	1~200min <sup>-1</sup>	1~160min <sup>-1</sup>	1~120min <sup>-1</sup>	1~60min <sup>-1</sup>
Floor dimension	7500x5330mm	8100x5430mm	9100x5600mm	9700x5700mm	10350x6135mm	11000x6500mm	12000x7000mm
Machine height	5360mm	5550mm	5550mm	5930mm	5930mm	6800mm	6800mm

## Automatic Attachment Changer



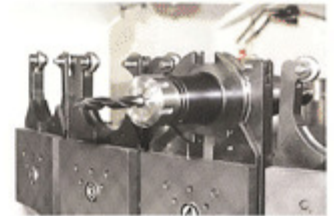
Turning tool in axial setting



Turning tool in radial setting

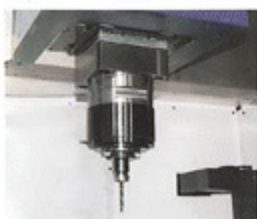


Live tool in axial setting



Live tool in radial setting

## ■ Tool Head(Optional)



Vertical facing head



90° milling head



Vertical and horizontal  
modular tool holder



Horizontal tool holder



Tool magazine

## CNC Vertical Turning Lathe

### VTS / VTH Series

#### VTH Series



▲ VTH3000ATC+C

#### VTH3000ATC+C-II-2R

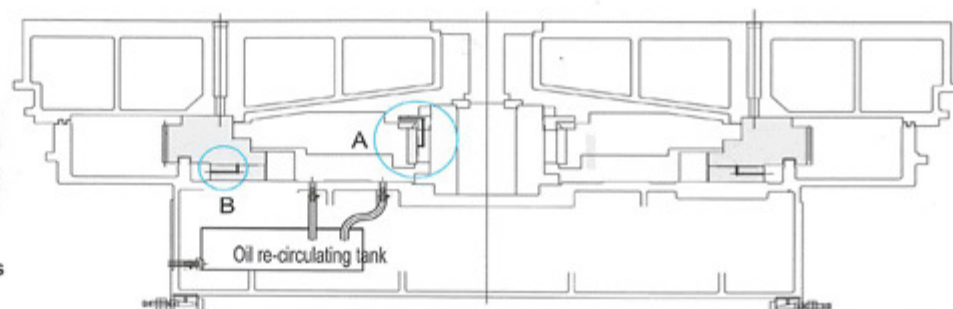
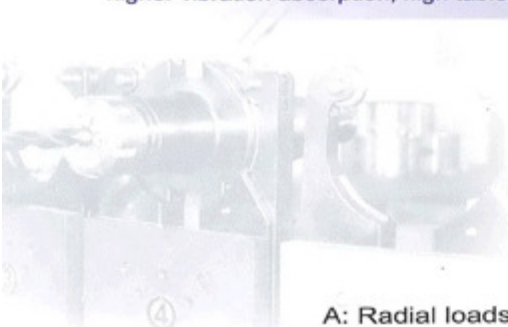
- 2R : Double RAM
- I : Column Height Increased
- II : Column Height Increased
- ATC : Automatic Tool Changer
- ATC+C : Automatic Tool Changer + CF-axis Function
- Machine Model : 3000,4000,5000,6000,8000
- Vertical Turning Lathe (Hydrostatic table bearing)

	VTH3000ATC	VTH4000ATC	VTH5000ATC	VTH6000ATC	VTH8000ATC
Table diameter	Ø3000mm	Ø4000mm	Ø5000mm	Ø6000mm	Ø8000mm
Max. swing diameter	Ø3600mm	Ø4800mm	Ø6400mm	Ø7400mm	Ø9400mm
Max. turning diameter	Ø3400mm	Ø4500mm	Ø5900mm	Ø6900mm	Ø8900mm
Max. turning height	1800mm	1800mm	2200mm	2200mm	2200mm
Max. loading weight	45,000kg	60,000kg	100,000kg	100,000kg	120,000kg
Spindle motor	60/75kW	100kW	100kW	100kW	100kW
Spindle taper	BT-50/BT-60	BT-50/BT-60	BT-50/BT-60	BT-50/BT-60	BT-50/BT-60
Spindle speed	1~75min <sup>-1</sup>	1~60min <sup>-1</sup>	1~40min <sup>-1</sup>	1~20min <sup>-1</sup>	1~10min <sup>-1</sup>
Floor dimension	7750x5700mm	9200x6555mm	15380x8000mm	16500x9000mm	18500x11000mm
Machine height	6950mm	6950mm	8450mm	8450mm	9450mm

### Hydrostatic working table features

- Low friction design for permanent life of working table
- Loading capacity depends on the hydrostatic oil film pressure, set by the pump pressures.
- Hydrostatic design allows high loads on working table.
- The oil film between the base of the machine and working table absorbs the cutting vibration and loads.
- A safety system controls the hydrostatic pressure for optimum safety.
- The oil pressure and oil film height is automatically set for maintenance free operation.

The principle of the hydrostatic system uses various pockets of oil, each pocket allows friction free running of the working table. There is no contact between running surfaces. This design is superior to a conventional roller bearing type machine, allowing higher vibration absorption, high table loads, and smooth operation.



You Ji Machine Industrial Company Limited

## YV Twin Series



▲ YV320 AR/AL



▲ YV200 ER/EL

	YV200 ER/EL	YV250 AR/AL ER/EL	YV320 AR/AL ER/EL	YV500 AR/AL ER/EL	YV600 AR/AL ER/EL	YV800 AR/AL ER/EL
Chuck diameter / Table diameter	Ø8"	Ø10"	Ø12"	Ø15"	Ø24"	Ø24"
Max. swing diameter	Ø400mm	Ø500mm	Ø600mm	Ø750mm	Ø850mm	Ø1000mm
Max. turning diameter	Ø250mm	Ø350mm	Ø450mm	Ø550mm	Ø750mm	Ø900mm
Max. turning height	200mm	250mm	300mm 400mm	500mm 600mm	600mm	700mm
Spindle motor	9/11kW	11/15kW	18.5/22kW	18.5/22kW	18.5/22kW	18.5/22kW
Turret type	Horizontal	Vertical Horizontal	Vertical Horizontal	Vertical Horizontal	Vertical Horizontal	Vertical Horizontal
Spindle speed	50~3500min <sup>-1</sup>	50~2500min <sup>-1</sup>	50~2500min <sup>-1</sup>	20~2000min <sup>-1</sup>	20~1500min <sup>-1</sup>	10~600min <sup>-1</sup>
Floor dimension	2880x2960mm	2950x3100mm	3350x3540mm	3560x3800mm	4400x4700mm	3700x5100mm
Machine height	2460mm	2610mm	3045mm	3500mm	4410mm	4000mm

## YV Double turret series / Double turret and pallet changer series



▲ YV500E2T

Double turret series

Double turret and pallet  
changer series

	YV500E2T	YV600E2T
Max. swing diameter	Ø700mm	Ø850mm
Max. turning diameter	Ø550mm	Ø750mm
Max. turning height	270mm	350mm
Spindle motor	37/45kW	60/75kW
Spindle nose	A2-11	A2-11
Spindle speed	20~2200min <sup>-1</sup>	20~1500min <sup>-1</sup>
Turret type	Vertical (6 station)x2	Vertical (6 station)x2
Floor dimension	3880x2935mm	4830x3935mm
Machine height	2895mm	3640mm

	YV500E2T2P	YV600E2T2P
Max. swing diameter	Ø700mm	Ø850mm
Max. turning diameter	Ø550mm	Ø750mm
Max. turning height	270mm	350mm
Spindle motor	37/45kW	60/75kW
Spindle nose	A2-11	A2-11
Spindle speed	20~2200min <sup>-1</sup>	20~1500min <sup>-1</sup>
Turret type	Vertical (6 station)	Vertical (6 station)
Floor dimension	3880x2935mm	4830x3935mm
Machine height	2895mm	3640mm

## CNC Vertical Turning Lathe

### YV / YR / HV Series

#### YR Vertical Turning Lathe- Inverted Spindle Series



▲ YR320



▲ YR15-2S

	YR200	YR320	YR500	YR600	YR15-2S
Chuck diameter	Ø8"	Ø10"	Ø12"	Ø15"	Ø4"
Max. swing diameter	Ø320mm	Ø400mm	Ø520mm	Ø700mm	Ø140mm
Max. turning diameter	Ø250mm	Ø350mm	Ø450mm	Ø620mm	Ø120mm
Max. turning height	200mm	250mm	250mm	350mm	100mm
Spindle motor	7.5/11kW	15/22kW	15/22kW	37/45kW	5.5/7.5kW
Spindle speed	30~4000min <sup>-1</sup>	30~4000min <sup>-1</sup>	30~2500min <sup>-1</sup>	30~2100min <sup>-1</sup>	30~4000min <sup>-1</sup>
Floor dimension	2400x2200mm	2800x2620mm	4000x3500mm	5000x3700mm	2200x2200mm
Machine height	2800mm	2900mm	3500mm	3500mm	2310mm

#### HV Vertical Turning Lathe With Inverted Spindle Lathe Series



▲ HV320

### HV320

	Inverted Spindle Lathe (OP1)	Vertical Turning Lathe(OP2)
Chuck diameter	Ø12"	Ø12"
Max. swing diameter	Ø500mm	Ø500mm
Max. turning diameter	Ø350mm	Ø350mm
Max. turning height	250mm	250mm
Spindle motor	18.5/22kW	18.5/22kW
Turret type	Horizontal	Horizontal
Spindle nose	A2-8	A2-8
Spindle speed	30~4000min <sup>-1</sup>	50~2100min <sup>-1</sup>
Floor dimension	4400x3670mm	
Machine height	3345mm	

You Ji Machine Industrial Company Limited

## **YH Series**



▲ YH50 /300

### **YH50+C/300**

- Max. Turning Length
- C-axis Function (20 and upward)
- Machine Model: 15,20,21,28,36,50,60
- Horizontal Turning Lathe

Model	Max. turning length
YH15	120mm
YH20	450mm
YH21	450mm
YH28	550/1050mm
YH36	750/1350/2000/3000mm
YH50	1500/2000/3000/4000mm
YH60	2000/3000/4000mm



▲ YH28



▲ YH15

	YH15	YH20	YH21	YH28	YH36	YH50	YH60
Chuck diameter	Ø6"	Ø8"	Ø8"	Ø10"	Ø15"	Ø18"	Ø24"
Max. swing diameter	Ø250mm	Ø560mm	Ø560mm	Ø680mm	Ø720mm	Ø800mm	Ø900mm
Max. turning diameter	Ø190mm	Ø415mm	Ø415mm	Ø430mm	Ø600mm	Ø680mm	Ø720mm
Bar capacity	Ø42mm	Ø52mm	Ø52mm	Ø75mm	Ø90mm	Ø115 mm	Ø152 mm
Spindle motor	7.5/11 kW	11/15 kW	9/11 kW	18.5/22 kW	30/37 kW	37/45 kW	37/45 kW
Turret type	Horizontal	Horizontal	Horizontal	Horizontal	Horizontal	Horizontal	Horizontal
Spindle nose	A2-5	A2-6	A2-6	A2-8	A2-11	A2-11	A2-15
Spindle speed	40~4500min <sup>-1</sup>	40~4000min <sup>-1</sup>	40~4000min <sup>-1</sup>	40~3000min <sup>-1</sup>	25~2000min <sup>-1</sup>	25~1500min <sup>-1</sup>	25~900min <sup>-1</sup>
Machine length	2780mm	3520mm	3520mm	3680~4180mm	5020~7770mm	5580~8700mm	7730~9730mm
Machine width	1440mm	1695mm	1680mm	1750~1940mm	2270~2460mm	2270~2505mm	2505mm
Machine height	1670mm	1685mm	1685mm	2010mm	2300mm	2320mm	2600mm

# CNC Horizontal Turning Lathe

## YH / YB Series

### YB Series

#### YB55 06 / 300 HV

- HV : H8 Hydraulic Turret + V4 Hydraulic Turret
- HL : H8 Hydraulic Turret (Left type)
- HLC : BMT Power Turret (Left type)
- YC : Y-axis Cross Slide + Capto Power Turret

(Max. turning length)

- 300 : 3000mm
- 400 : 4000mm
- 500 : 5000mm
- 600 : 6000mm
- 700 : 7000mm
- 800 : 8000mm

(Spindle bore)

- 06 : 6" (152mm)
- 14 : 14" (356mm)
- 21 : 21" (533mm)
- 32 : 32" (813mm)

(Max. swing over bed)

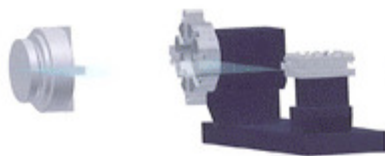
- 55" : 1400mm
- 63" : 1600mm
- 80" : 2000mm
- 100" : 2500mm

Flat Bed Horizontal Turning Lathe



▲ YB63 06/500 HV

#### ■ HV turret



#### ■ HL turret



#### ■ HLC turret



#### ■ YC turret



	YB55	YB63	YB80	YB100
Max. turning length	3000/4000/5000/6000/7000/8000mm			
Swing over cross slide	Ø800mm	Ø1000mm	Ø1400mm	Ø1800mm
Swing over bed	Ø1400mm	Ø1600mm	Ø2000mm	Ø2500mm
Max. turning diameter(cross slide)	Ø800mm	Ø1000mm	Ø1400mm	Ø1800mm
Max. turning diameter(bed)	Ø1100mm	Ø1300mm	Ø1700mm	Ø2100mm
Spindle motor	37/45kW	37/45kW	37/45kW	37/45kW
Quill travel	250mm	250mm	250mm	250mm
Machine length	9380/10380/11380/12380/13380/14380mm			
Machine width	4000mm	4300mm	4900mm	5500mm
Machine height	2950mm	3200mm	3700mm	4100mm

### Choice of spindle and chuck

NO	Spindle diameter	Spindle speed		Spindle nose	Spindle bore	Max. loading weight	Optional(hollow)	
							4 jaws manual chuck	3 jaws hydraulic chuck
1	Ø220	1~150	3 steps	A2-15	Ø152(6")	10000kg	610(24")	610
		150~350					710(28")	800
		350~1000					813(32")	-
2	Ø457.2	1~150	3 steps	A2-20	Ø356(14")	12000kg	813(32")	-
		150~350					915(36")	-
		350~400					1000(40")	-
3	Ø580	1~35	3 steps	Ø600	Ø533(21")	14000kg	1000(40")	-
		35~85					1250(49")	-
		85~250					1400(55")	-
4	Ø901.7	1~35	3 steps	Ø900	Ø813(32")	15000kg	1400(55")	-
		35~85					1600(63")	-
		85~160					1800(71")	-

Unit : mm

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## VM/VMC/VTM/VLM Series



▲ VM85-2S

	VM85-2S	VM110-2S	VM135-2S
X-axis travel	460mm	620mm	900mm
Y-axis travel	600mm	600mm	700mm
Z-axis travel	600mm	600mm	700mm
Spindle nose to table	100~700mm	100~700mm	100~800mm
Max. loading weight	800kg	800kg	1200kg
Spindle speed	6000min <sup>-1</sup>	6000min <sup>-1</sup>	4500min <sup>-1</sup>
Spindle taper	BT-40	BT-40	BT-50
Table dimension	1000x550mm	1260x550mm	1650x700mm
Floor dimension	3470x2330mm	3875x2465mm	4100x3800mm
Machine height	3030mm	3030mm	3090mm



▲ VMC1100



▲ VMC1350

	VMC850	VMC1100	VMC1350	VMC1600	VTM850	VTM1100	VLM850	VLM1100
X-axis travel	850mm	1100mm	1350mm	1500mm	850mm	1100mm	850mm	1100mm
Y-axis travel	600mm	600mm	700mm	800mm	600mm	600mm	600mm	600mm
Z-axis travel	600mm	600mm	700mm	700mm	600mm	600mm	600mm	600mm
Spindle nose to table	100~700mm		110~810mm		100~700mm		100~700mm	
Spindle speed	8000min <sup>-1</sup>	8000min <sup>-1</sup>	4500min <sup>-1</sup>	4500min <sup>-1</sup>	8000min <sup>-1</sup>	8000min <sup>-1</sup>	8000min <sup>-1</sup>	8000min <sup>-1</sup>
Spindle taper	BT-40	BT-40	BT-50	BT-50	BT-40	BT-40	BT-40	BT-40
Table dimension	1000x550mm	1260x550mm	1500x650mm	1700x815mm	1000x550mm	1260x550mm	1000x550mm	1260x550mm
Floor dimension	2515x3780mm	2515x4180mm	2785x4660mm	3800x5760mm	2515x3780mm	2515x4180mm	2515x3780mm	2515x4180mm
Machine height	3030mm	3030mm	3300mm	3320mm	3030mm	3030mm	3030mm	3030mm
	X-axis/Y-axis/Z-axis : Box guide way				X-axis/Y-axis : Linear guide way Z-axis : Box guide way		X-axis/Y-axis/Z-axis : Linear guide way	

## CNC Vertical Machining Center

### VM / VMC / VTM / VLM / GMC / MCR Series

#### ► GMC Series (Gantry Type Machining Center)

##### GMC1400 A

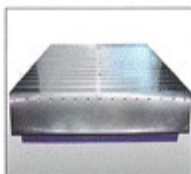


▲ GMC1400A+C

- T : Fixed Table
- S : Swing Table
- A : A-axis Rotary Table
- A+C : A-axis Rotary Table + C-axis Rotary Table
- X-axis Travel
- Gantry Type Machining Center

##### GMC1400

Distance between columns	2100mm
X-axis travel	1400mm
Y-axis travel	1400mm
Z-axis travel	700mm
Spindle speed	10000min <sup>-1</sup>
Max. loading weight	5000kg
Floor dimension	5100x3950mm
Machine height	4300mm



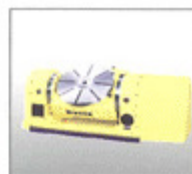
T : Fixed Table  
(1500x1500mm)



S : Swing Table  
(1200x1200mm)

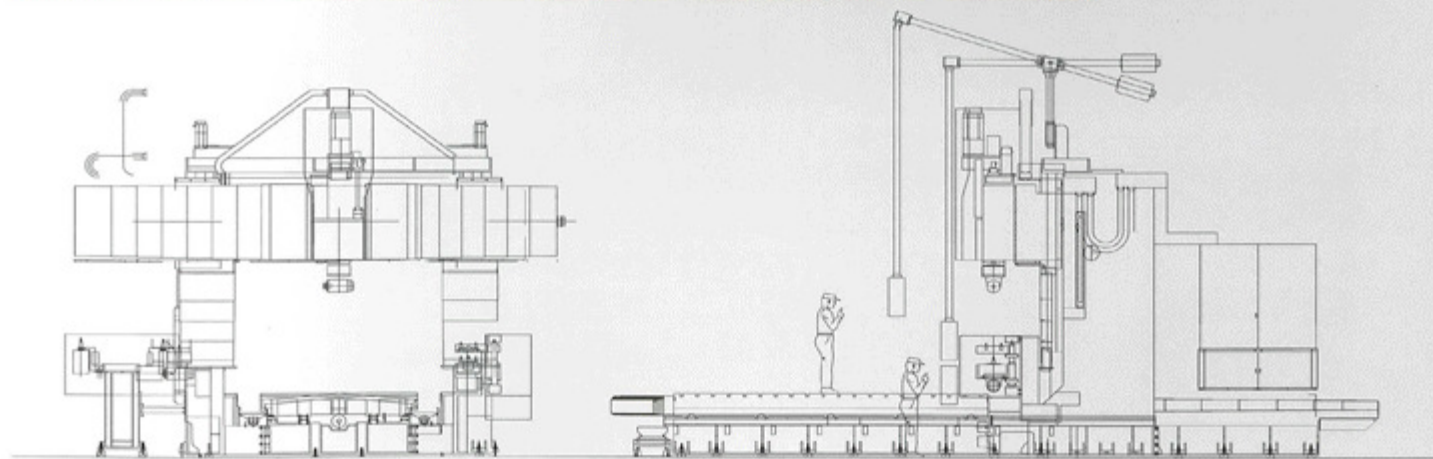


A : A-axis Rotary Table  
(700x450mm)



A+C : A-axis Rotary Table + C-axis Rotary Table  
(Ø550mm)

#### ► MCR Series (Double Column 5-Face Machining Center)



	MCR25/40	MCR35/50	MCR42/60
Table dimension	4000x2000mm	5000x2500mm	6000x3300mm
Distance between columns	2500mm	3500mm	4200mm
X-axis travel	4200mm	5200mm	6200mm
Y-axis travel	2900mm	3900mm	4600mm
Z-axis travel	700mm	700mm	700mm
W-axis travel	1100mm	1100mm	1500mm
Spindle speed	3500min <sup>-1</sup>	3500min <sup>-1</sup>	3500min <sup>-1</sup>
Max. loading weight	20000kg	30000kg	40000kg
Floor dimension	12500x8000mm	14000x9000mm	17000x10000mm
Machine height	7600mm	7600mm	8000mm

##### MCR35/ 50

- Table Length
- Distance Between Columns
- Double Column 5-Face Machining Center

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## YM Series



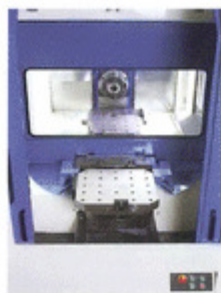
▲ YM40

	YM30	YM40
X-axis travel	500mm	600mm
Y-axis travel	500mm	500mm
Z-axis travel	500mm	500mm
Spindle speed	10000min <sup>-1</sup>	10000min <sup>-1</sup>
Number of tools	24pcs	24pcs
Max. tool length	250mm	300mm
Spindle taper	BT-30	BT-40
Spindle motor	3.7/5.5kW	7.5/11kW
Table dimension	500x400mm	500x500mm
Floor dimension	3055x1300mm	4758x1890mm
Machine height	2320mm	2770mm

## HMC Series

### HMC500BP

- B : B-axis Rotary Table
- BP : B-axis Rotary Table + Automatic Pallet Changer
- Machine Model : 500,630,800,1000,1200,1600,2000,2500
- Horizontal Machining Center



■ Swing Table



▲ HMC1600B

■ Shuttle type APC

	HMC500	HMC630	HMC800	HMC1000	HMC1200	HMC1600	HMC2000	HMC2500
X-axis travel	800mm	1050mm	1300mm	1500mm	1800mm	2200mm	3200mm	3400mm
Y-axis travel	800mm	800mm	1000mm	1000mm	1500mm	1500mm	1800mm	1800mm
Z-axis travel	800mm	1000mm	1200mm	1200mm	1500mm	1500mm	1500mm	2000mm
W-axis travel	N/A	N/A	N/A	600mm	700mm	700mm	700mm	700mm
Max. loading weight	500kg	1,000kg	2,000kg	3,000kg	5,000kg	8,000kg	10,000kg	15,000kg
Spindle speed	8000min <sup>-1</sup>	8000min <sup>-1</sup>	6000min <sup>-1</sup>	3500min <sup>-1</sup>	3500min <sup>-1</sup>	3500min <sup>-1</sup>	3500min <sup>-1</sup>	3500min <sup>-1</sup>
Spindle taper	BT-50	BT-50	BT-50	BT-50	BT-50	BT-50	BT-50	BT-50
Spindle motor	15/18.5kW	15/18.5kW	22/26kW	22/26kW	22/26kW	30/37kW	30/37kW	30/37kW
Table dimension	500x500mm	630x630mm	800x800mm	1200x1000mm	1400x1200mm	1600x1600mm	2200x1800mm	2600x2200mm
Floor dimension	4000x3600mm	4500x3970mm	5250x4460mm	5600x4720mm	5870x5120mm	6830x5350mm	7000x6280mm	9670x6720mm
Machine height	3100mm	3100mm	3660mm	3660mm	4560mm	4560mm	4660mm	4780mm

## CNC Horizontal Machining Center

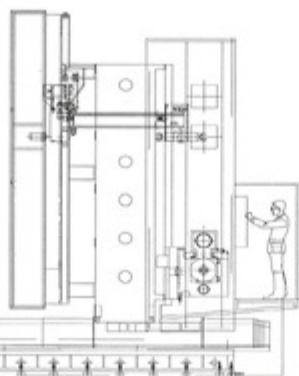
### YM / HMC / HFB / HFM / HBM Series

#### ➤ HFB/HFM Series (Horizontal Floor Type Boring and Milling Machine)

##### HFB150/05 03

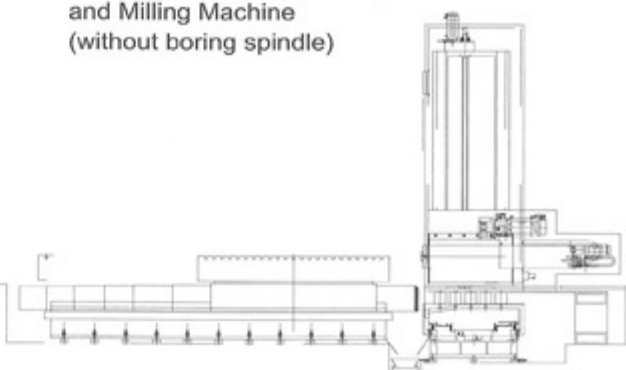
Y-axis Travel  
X-axis Travel  
Boring Spindle Diameter  
Horizontal Floor type Boring and Milling Machine

Optional	
Rotary table	Fixed table
2000x2500mm	2000x2500mm
2500x3000mm	3000x4000mm
3000x3500mm	3500x6000mm
3200x4000mm	4000x8000mm



##### HFM400/05 03

Y-axis travel  
X-axis travel  
RAM Dimension  
Horizontal Floor type Boring and Milling Machine (without boring spindle)



	HFB150/0402 HFM400/0402	HFB150/0503 HFM400/0503	HFB150/0803 HFM400/0803	HFB150/1003 HFM400/1003	HFB180/1204 HFM500/1204	HFB180/1404 HFM500/1404
RAM dimension	400x400mm	400x400mm	400x400mm	400x400mm	500x500mm	500x500mm
Boring spindle diameter	Ø150mm N/A	Ø150mm N/A	Ø150mm N/A	Ø150mm N/A	Ø180mm N/A	Ø180mm N/A
X-axis travel	4000mm	5000mm	8000mm	10000mm	12000mm	14000mm
Y-axis travel	2500mm	3000mm	3000mm	3000mm	4000mm	4000mm
W-axis travel	700mm	700mm	700mm	700mm	900mm	900mm
Z-axis travel	700mm N/A	700mm N/A	700mm N/A	700mm N/A	1200mm N/A	1200mm N/A
Spindle speed	2000min <sup>-1</sup>	2000min <sup>-1</sup>	2000min <sup>-1</sup>	2000min <sup>-1</sup>	2000min <sup>-1</sup>	2000min <sup>-1</sup>
Floor width	7350mm	8350mm	11350mm	13350mm	15350mm	17350mm
Machine height	6350mm	6350mm	6350mm	6350mm	7350mm	7350mm

#### ➤ HBM Series (Quill Type Horizontal Machining Center)

##### HBM1600 BP

B : B-axis Rotary Table  
BP : B-axis Rotary Table + Automatic Pallet Changer  
Machine Model : 1600,2000,2500  
Quill type Horizontal Machining Center

	HBM1600	HBM2000	HBM2500
Quill diameter	Ø130mm	Ø130mm	Ø130mm
X-axis travel	2200mm	3200mm	3400mm
Y-axis travel	1500mm	1800mm	1800mm
Z-axis travel	1500mm	1500mm	2000mm
W-axis travel	700mm	700mm	700mm
Spindle speed	3000min <sup>-1</sup>	3000min <sup>-1</sup>	3000min <sup>-1</sup>
Table dimension	1600x1600mm	2200x1800mm	2600x2200mm
Floor dimension	7045x5350mm	8070x6380mm	8570x7080mm
Machine height	4400mm	4500mm	5200mm



▲ HBM1600BP

You Ji Machine Industrial Company Limited

## **CNC Aluminum Wheel Special Purpose Machine**



▲ YHW36

### **YHW36**

Chuck diameter	Ø15" solid
Max. swing diameter	Ø740mm
Max. turning diameter	Ø620mm
X-axis travel	320+50mm
Z-axis travel	760mm
Spindle speed	25-2500min <sup>-1</sup>
Turret type	Horizontal
Floor dimension	4800x2325mm
Machine height	2200mm



▲ WHM600

### **WHM600**

X-axis travel	800mm
Y-axis travel	700mm
W-axis travel	500mm
Spindle speed	8000min <sup>-1</sup>
Max. tool length	260mm
Spindle taper	BT-40
Floor dimension	4560x2960mm
Machine height	3345mm



▲ WV600E

### **WV550E**

### **WV600E**

Chuck diameter	Ø18"	Ø24"
Max. swing diameter	Ø750mm	Ø900mm
Max. turning diameter	Ø650mm	Ø700mm
Max. turning height	250mm	350mm
Spindle motor	18.5/22kW	18.5/22kW
Turret type	Vertical	Vertical
Spindle nose	A2-11	A2-11
Spindle speed	20-2000min <sup>-1</sup>	20-1500min <sup>-1</sup>
Floor dimension	3300x2430mm	3350x2200mm
Machine height	3600mm	3600mm

## CNC Special Purpose Machine

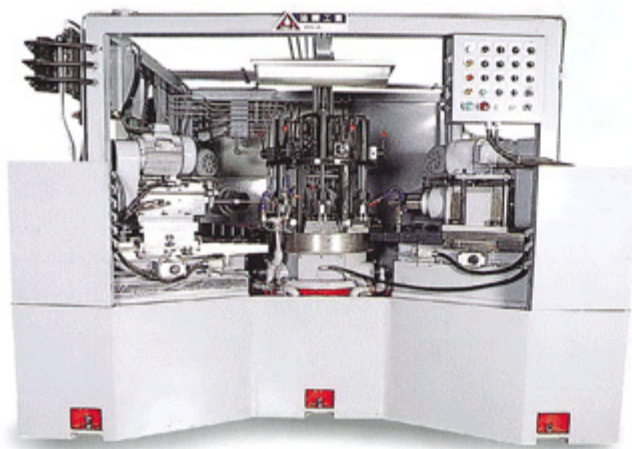
### YHW / WHM / WV Series



▲ WV600E2T

	WV550E2T	WV600E2T
Chuck diameter	Ø18"	Ø24"
Max. swing diameter	Ø750mm	Ø900mm
Max. turning diameter	Ø650mm	Ø700mm
Max. turning height	250mm	350mm
Spindle motor	37/45kW	60/75kW
Turret type	Vertical	Vertical
Spindle nose	A2-11	A2-11
Spindle speed	20-2000rpm	20-1500rpm
Floor dimension	3900x2900mm	4350x3000mm
Machine height	3600mm	3600mm

## NC Special Purpose Machine



▲ YJ215



▲ 8 Station Trunnion Machine



## Product Range

- CNC Vertical Turning Lathe
- CNC Horizontal Turning Lathe
- CNC Vertical Machining Center
- CNC Horizontal Machining Center
- NC Special Purpose Machine
- Automatic Production Line



### You Ji Machine Industrial Company Limited

2-1, 2nd Lane, Hua-Kuang Road, Jwu-Hu Vill,  
Lu-Jwu Hsiang, Kaohsiung Hsien, Taiwan.

TEL: 886-7-6983068 (REP.)

FAX: 886-7-6983071

<http://www.youji.com>

E-mail: [youji@ms15.hinet.net](mailto:youji@ms15.hinet.net)

Distributor

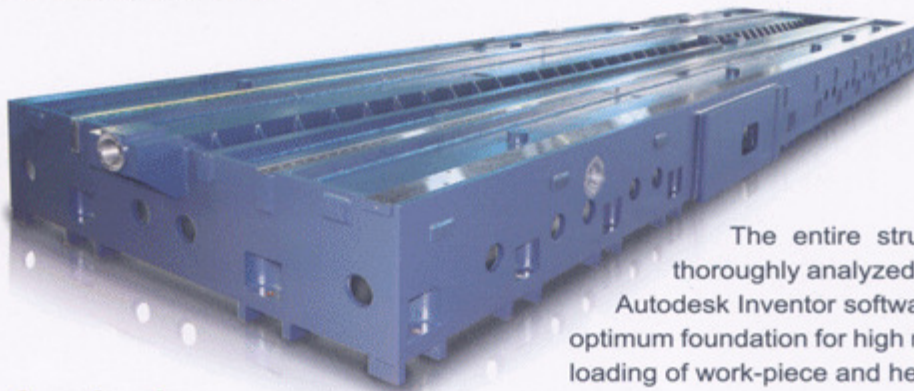


## Double Column 5-Face Machining Center



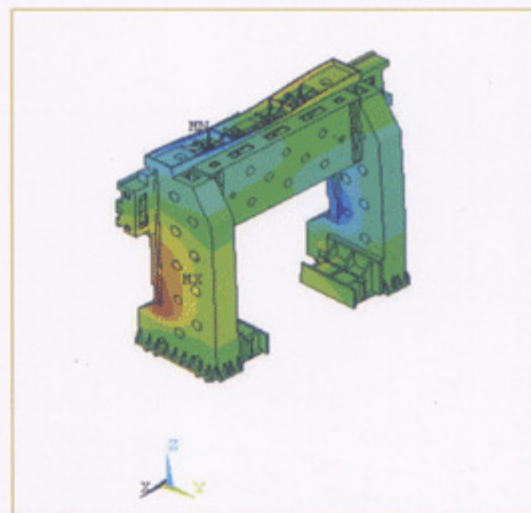
## Machine Features

- Bridge type structure of this machine has high rigidity ensuring the best precision under heavy cutting conditions.
- The castings are made of high grade cast iron and are heat treated and stress relieved. The box type structure design allows high stability under heavy cutting conditions
- The crossrail can be moved up and down independently without any positioning stop, allowing higher work-pieces to ensure the best machining accuracy.
- Powerful hydraulic clamping devices on the both sides of crossrail ensure high accuracy under all kinds of heavy cutting conditions
- X-axis has roller type re-circulating linear guide ways. This design greatly increases speed in rapid traverse and rigidity.
- The spindle is fitted with a 350×350mm square RAM allowing the spindle rigidity to support heavy cutting.
- Vertical and horizontal spindle is designed for Automatic attachment changer ( AAC ) to provide high rigidity and multi-face machining.
- Spindle is designed for thermal stability by utilizing a spindle oil temperature control system.
- Design of 60 tool magazine provides 500mm max. tool length.
- The easy-to-use operation panel swivels 90° for operator convenience and ease of use. The remote manual pulse generator makes it very convenient to set-up the machine and pick up tool and work offsets.

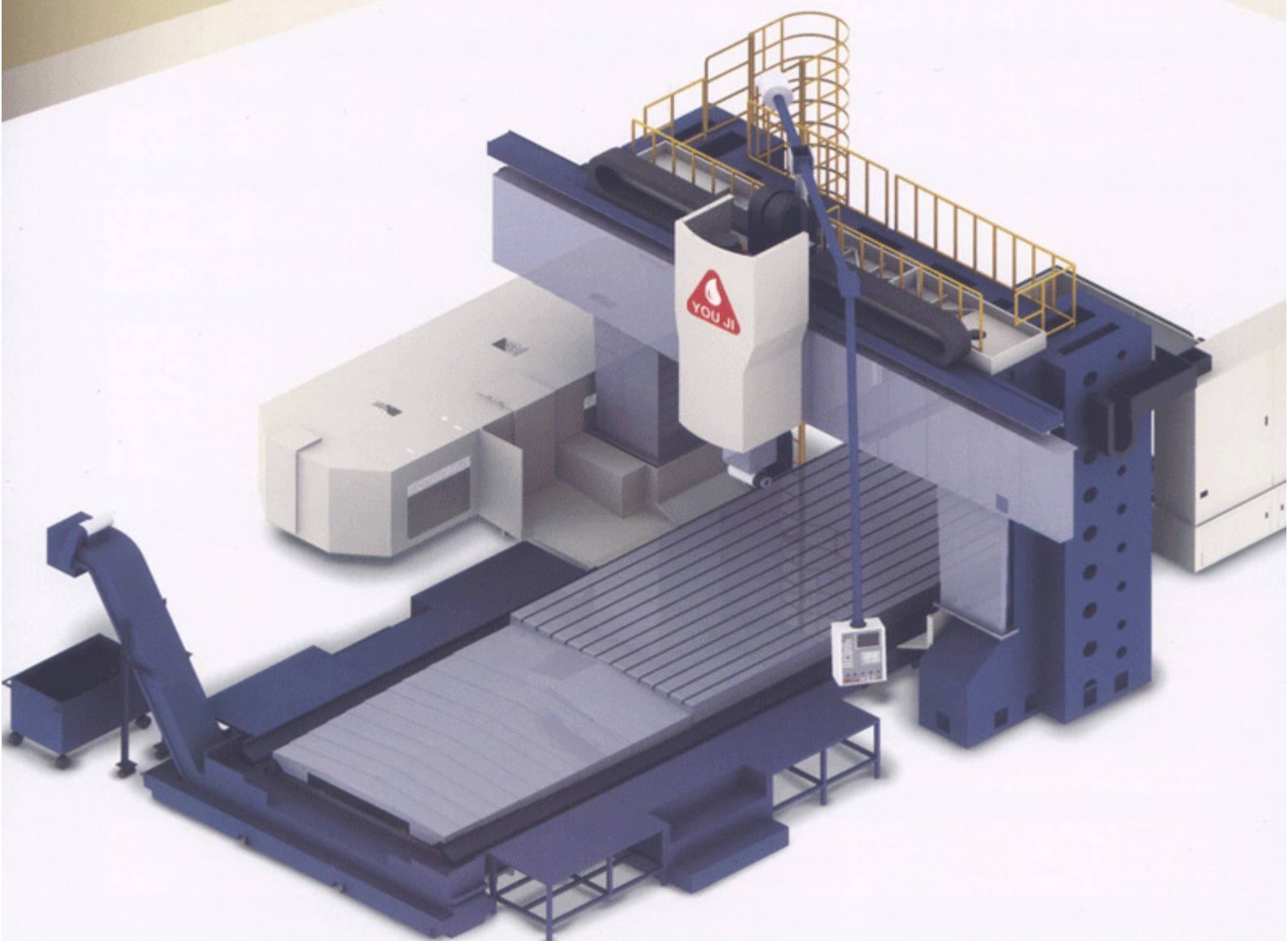


The entire structure has been thoroughly analyzed and designed by Autodesk Inventor software, to provide an optimum foundation for high rigidity, maximum loading of work-piece and heavy-duty cutting.

## Stress Analysis



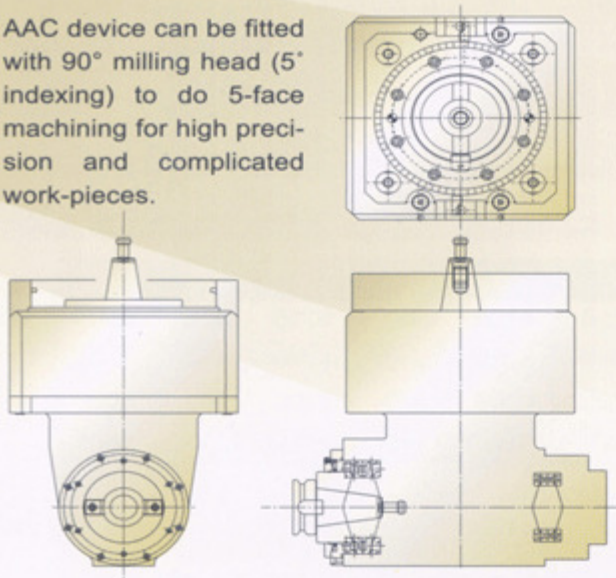
# MCR series



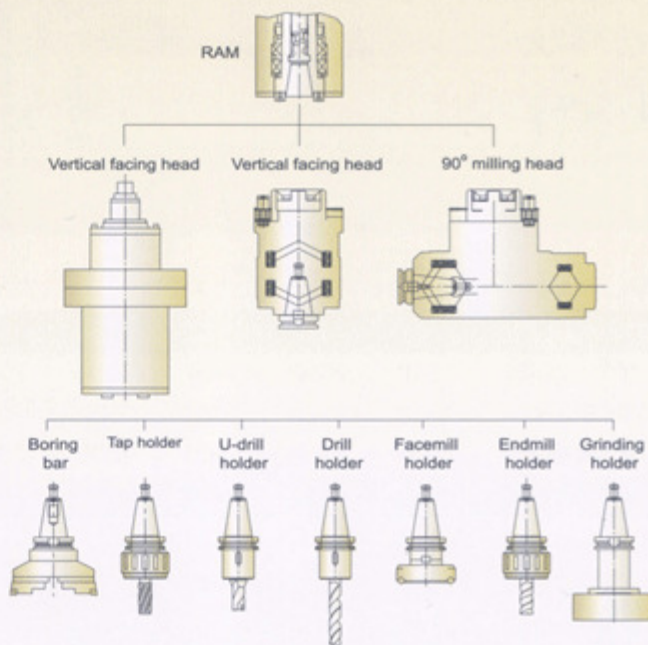
Model	A	B	C	D	E	F
MCR25/40	8000	6800	7600	2000	1100	2500
MCR35/50	9000	6800	7600	2500	1100	3500
MCR42/60	10000	7200	8000	3300	1100	4200
MCR50/80	10800	7200	8000	4100	1100	5000

## Automatic Attachment Changer

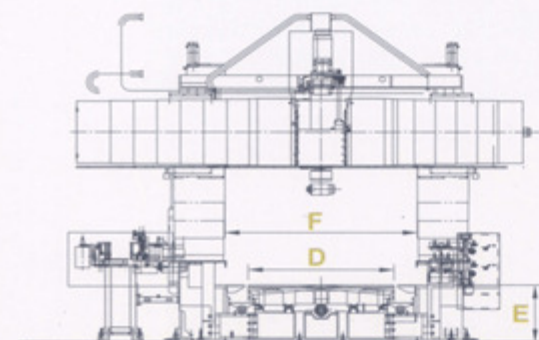
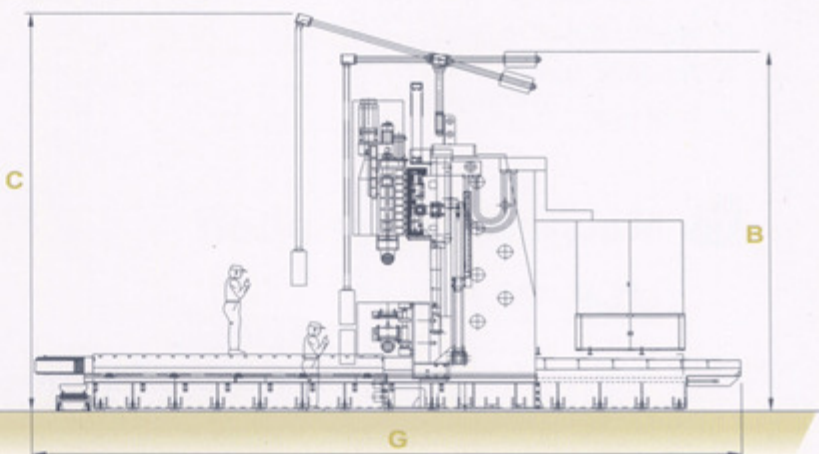
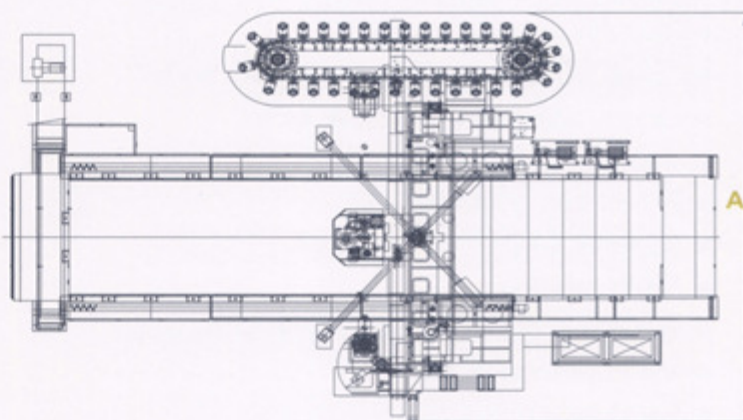
AAC device can be fitted with 90° milling head (5° indexing) to do 5-face machining for high precision and complicated work-pieces.



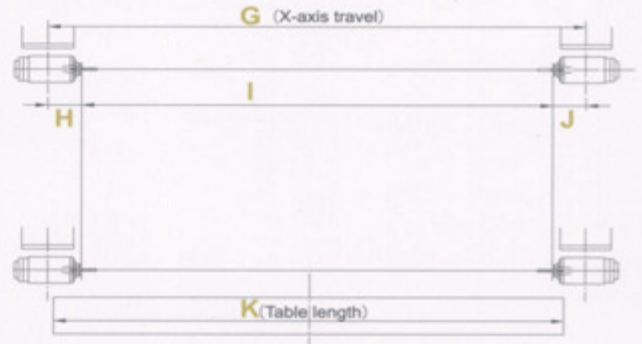
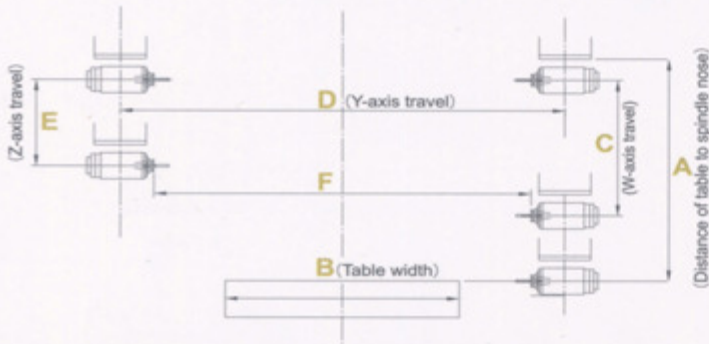
## Tooling System



## Machine Layout Dimension



## Y-axis Machining Range X-axis Machining Range



Model	A	B	C	D	E	F	G	H	I	J	K
MCR 25/40	1800	2000	1100	2900	700	2420	4200	240	3720	240	4000
MCR 35/50	1800	2500	1100	3900	700	3420	5200	240	4720	240	5000
MCR 42/60	2200	3300	1500	4600	700	4120	6200	240	5720	240	6000
MCR 50/80	2200	4100	1500	5400	700	4920	8200	240	7720	240	8000

Unit:mm

### Standard Accessories

- FANUC 18i-M controller
- Spindle oil cooler
- Spindle air blast system
- Telescopic way covers for X/Y/W axis
- Linear scales for X/Y/Z/W axis
- Automatic attachment changer
- Protection cover for ATC
- 60 tools ATC
- Rigid tapping
- Steel belt type chip conveyor ( and chip bucket )
- Maintenance ladder
- Pendant control
- Oil skimmer
- Signal tower ( 3 stage )
- Working lamp
- Tool box

### Optional Accessories

- SIEMENS 840D controller
- 80, 120 tools ATC
- Tool shank, pull stud
- Scraper type chip conveyor
- Coolant cooler
- Tool presetter
- 90° milling head

### Application

Automobile forming mould

Plastic injection mould

Machinery parts

Aerospace parts

### Machine Description

#### MCR 25 / 40

- Table length
- Distance between columns
- Double column 5-face machining center

Specification	Unit	MCR 25/40	MCR 35/50	MCR 42/60	MCR 50/80
<b>Table</b>					
Table dimension (length x width)	mm	4000 x 2000	5000 x 2500	6000 x 3300	8000 x 4100
Dimension of T-slots	mm	28 x 250 x 16	28 x 250 x 20	28 x 250 x 26	28 x 250 x 26
Max. loading weight	kg	20,000	30,000	40,000	50,000
<b>Axis travel</b>					
X-axis travel (Table)	mm	4,200	5,200	6,200	8,200
Y-axis travel (Carriage)	mm	2,900	3,900	4,600	5,400
Z-axis travel (Head stock)	mm	700	700	700	700
W-axis travel (Cross-rail)	mm	1,100	1,100	1,500	1,500
Distance (table to spindle nose)	mm	1,800	1,800	2,200	2,200
Distance between columns	mm	2,500	3,500	4,200	5,000
<b>Spindle</b>					
Max. spindle speed	min <sup>-1</sup>	3,500	3,500	3,500	3,500
Spindle taper		No.50 (BT, SK, CAT)	No.50 (BT, SK, CAT)	No.50 (BT, SK, CAT)	No.50 (BT, SK, CAT)
Spindle bearing diameter	mm	Ø110	Ø110	Ø110	Ø110
RAM dimension	mm	□350	□350	□350	□350
<b>Automatic tool changer</b>					
No. of tools		60	60	60	60
Max. tool weight	kg	20	20	20	20
Max. tool diameter/adjacent	mm	Ø125 (MaxØ250)	Ø125 (MaxØ250)	Ø125 (MaxØ250)	Ø125 (MaxØ250)
Max. tool length	mm	500	500	500	500
<b>Rapid traverse</b>					
X-axis rapid traverse	m/min	10	10	10	10
Y-axis rapid traverse	m/min	10	10	10	10
Z-axis rapid traverse	m/min	10	10	10	10
W-axis rapid traverse	m/min	3	3	3	3
Cutting feed rate	mm/min	1 ~ 10,000	1 ~ 10,000	1 ~ 10,000	1 ~ 10,000
Manual feed rate	mm/min	0 ~ 3,600	0 ~ 3,600	0 ~ 3,600	0 ~ 3,600
<b>CNC controller</b>					
FANUC 18i-M					
<b>Motor</b>					
Spindle motor	kW	37/45 (α 40i)	37/45 (α 40i)	37/45 (α 40i)	37/45 (α 40i)
X-axis servo motor	kW	6 (α 40i)	6 (α 40i)	6 (α 40i)	6 (α 40i)
Y-axis servo motor	kW	6 (α 40i)	6 (α 40i)	6 (α 40i)	6 (α 40i)
Z-axis servo motor	kW	6 (α 40i)	6 (α 40i)	6 (α 40i)	6 (α 40i)
W-axis servo motor	kW	6 (α 40i) x 2	6 (α 40i) x 2	6 (α 40i) x 2	6 (α 40i) x 2
Coolant pump	kW	1.5	1.5	1.5	1.5
Power capacity	KVA	95	95	95	95
<b>Tank capacity</b>					
Lubrication tank	L	8	8	8	8
Coolant tank	L	800	900	900	900
<b>Machine dimension</b>					
Machine height	mm	7,600	7,600	8,000	8,000
Floor dimension	mm	12,500 x 8,000	14,000 x 9,000	17,000 x 10,000	19,000 x 10,800
Machine weight	kg	50,000	55,000	65,000	78,000

• Specification is subject to change without prior notice



**You Ji Machine Industrial Company Limited**  
No. 2-1, 2nd Lane, Hua-Kuang Road, Jwu-Hu Vill,  
Lu-Jwu Hsiang, Kaohsiung Hsien, Taiwan.  
TEL: 886-7-6983068 (REP.) FAX: 886-7-6983071  
http://www.youji.com E-mail: youji@ms15.hinet.net

Distributor



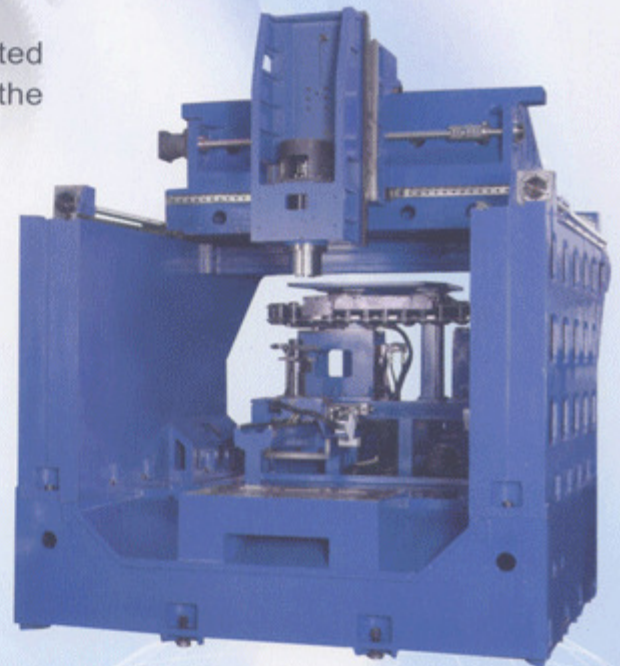
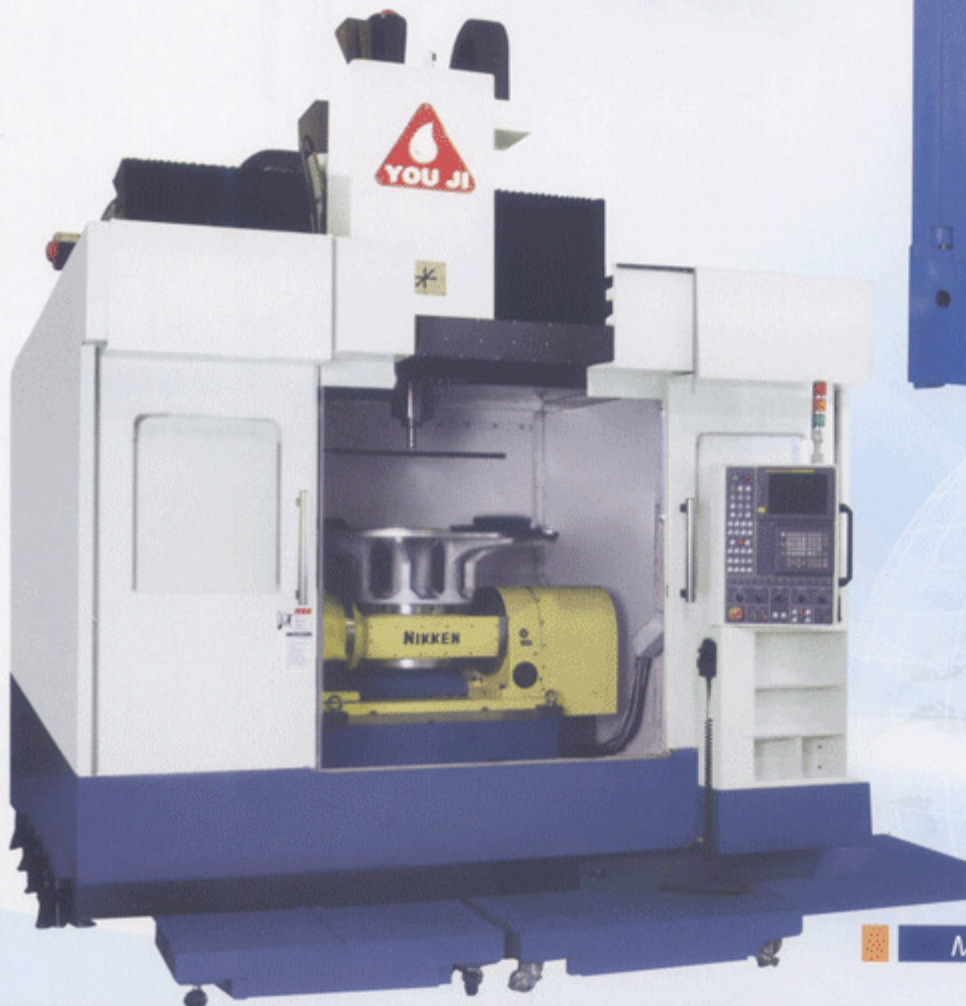
***GMC***



## GMC series

### Gantry type machining center features :

- This machine is designed with a movable crossrail beam and fixed table. This strong design allows heavy working parts to be loaded on the fixed table, reliable high accuracy is assured under all cutting conditions. High rapid movement of the axis is obtained with this special machine design.
- The box type design is used on the machine base which is made of high grade Meenhanite cast iron, it minimizes the cutting vibration during high speed, and ensures the machining stability
- The slideways are fitted with high rigidity roller type linear guide way, this design greatly increases the speed in rapid traverse and rigidity.
- Y-axis slideways is driven by twin drive simultaneously to provide the maximum cutting feed rate.
- Machine type ( A, A+C, S, T table ) can be selected depending on the production requirements and meet the different of applications.



Machine Structure

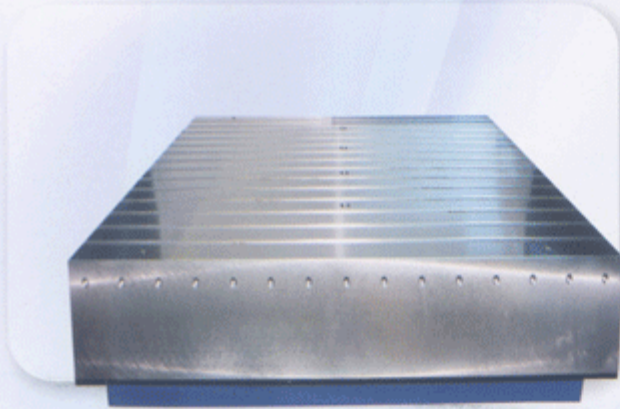
Machine Layout

## ***GMC 1400 A***

- T : Fixed table
- S : Swing table
- A : A axis rotary table
- A + C : A axis rotary table+C axis rotary table

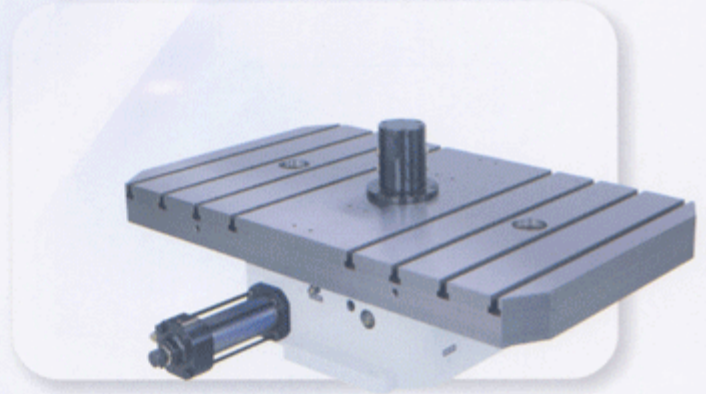
- X-axis travel
- Gantry type machining center

### ▶ T : Fixed table



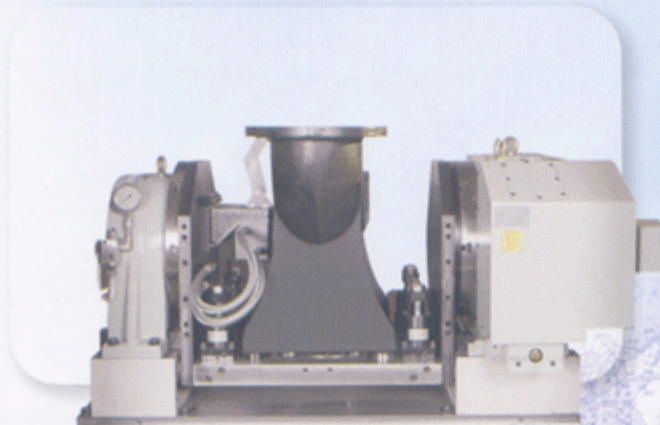
3 axes machine with fixed table design is suitable for mould machining

### ▶ S : Swing table



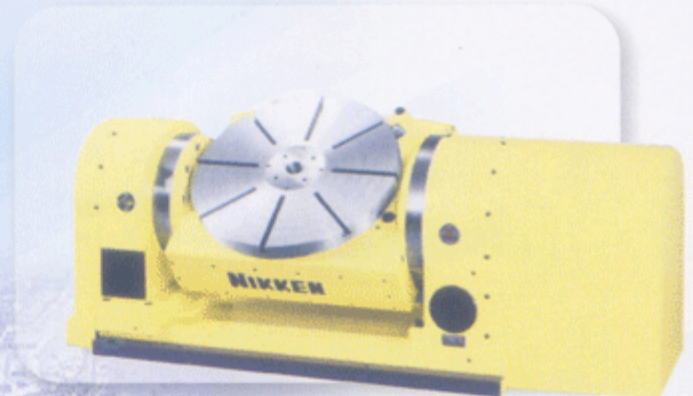
It provides fast work-piece changing to save the time of loading & unloading and reduces the machining cost

### ▶ A : A axis rotary table



It increases the machining capacity to meet the customer's requirement

### ▶ A+C : A axis rotary table+C axis rotary table



It is suitable for aerospace parts machining and achieves the best machining precision



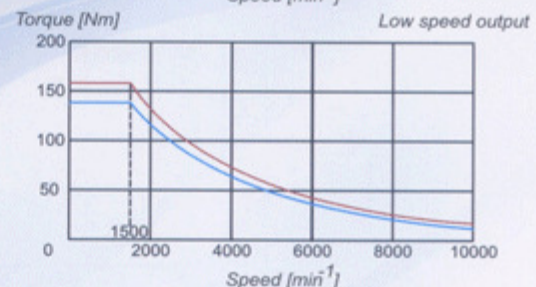
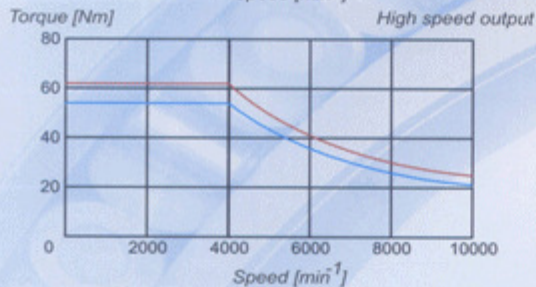
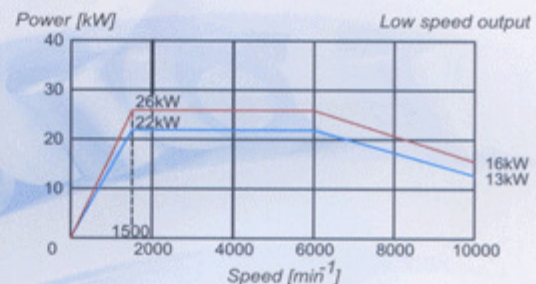
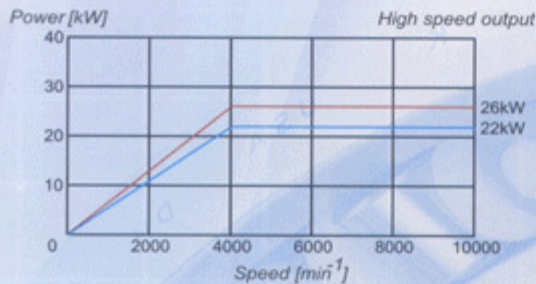
# GMC series

## Advantage for high rigidity coupling transmission

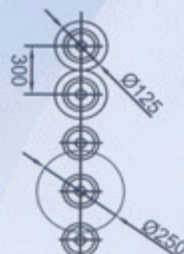
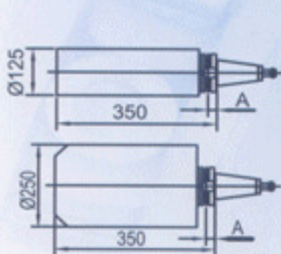
- Disperse the heat transmitted to the spindle
- High rigidity and heavy construction
- Less breakdown and ease of design
- Ease of maintenance and the cost saving

## Torque Diagram

Motor FANUC  $\alpha$  T22 — 30 Min operation zone S3 40%  
— Continuous operation zone

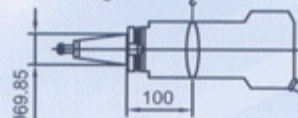


## Max. Tool Dimension



Max. tool support torque :  
 $W \times L = \text{Max. (2.5 kgf-m)}$

Tool weight W Max. : 25kg



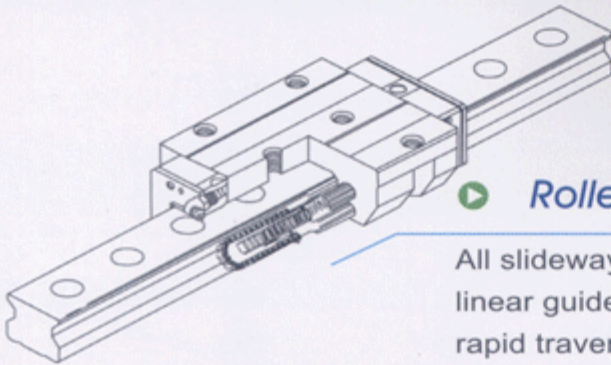
Unit : mm

	BT-50	CAT-50	ISO-50
Max. tool length(mm)	350		
Max. tool diameter(mm)	Full tool(Ø125) Adjacent tool empty(Ø250)		
Dimension(A)(mm)	23.2	11.1	11.1
Max. tool weight(kg)	25		
Max. tool support torque(kgf-m)	2.5		



## Oil cooler

Keep the constant temperature at high speed running, it controls effectively thermal displacement of the spindle and ensures the high speed accuracy.

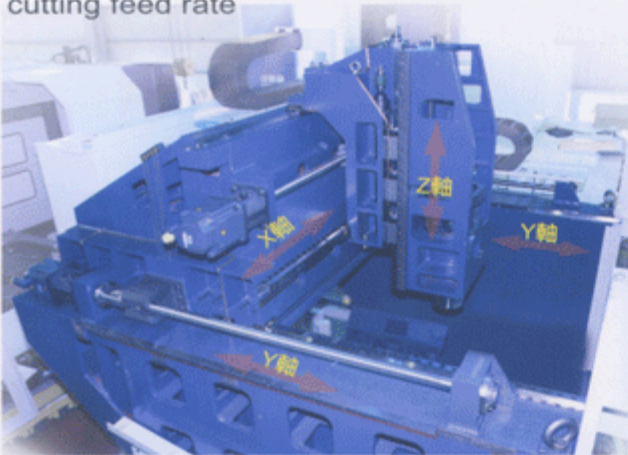


### ▶ Roller type linear guide way

All slideways have roller type re-circulating high precision linear guide way. This design greatly increases speed in rapid traverse and rigidity.

### ▶ High precision slideways

Y-axis slideways is driven by twin drive simultaneously to provide the maximum cutting feed rate

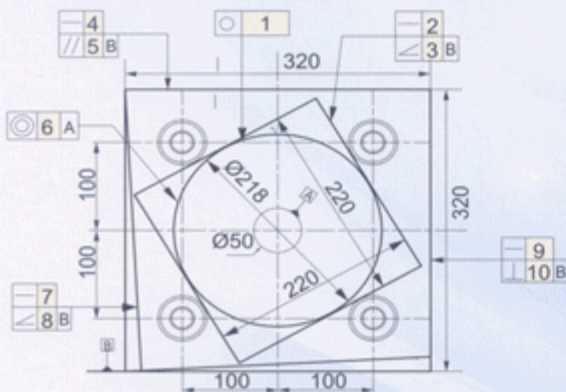


### ▶ Double walled structure

The box type design is used on the machine base which is made of high grade Meenhanite cast iron, it minimizes the cutting vibration during high speed, and ensures the machining stability



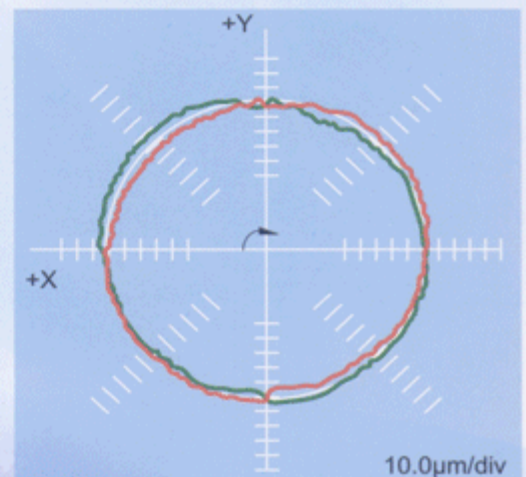
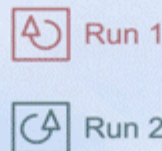
### ▶ Machining Accuracy (Part material: Cast iron)



NO	ITEM	JIS standard
1	Roundness	0.02
2	Straightness	0.015
3	Gradient	0.02
4	Straightness	0.015
5	Parallelism	0.02
6	Concentricity	0.025
7	Straightness	0.015
8	Gradient	0.02
9	Straightness	0.015
10	Squareness	0.02

Unit : mm

### ▶ Dynamic ball bar test



ISO standard : 30µm

Measured Value

Roundness : 14.8µm

Max. deviation : 7.8µm 57°

Min. deviation : -7.0µm 265°

Test Parameter

Diameter : 200mm

Feedrate : 500mm/min

Start angle : 0°

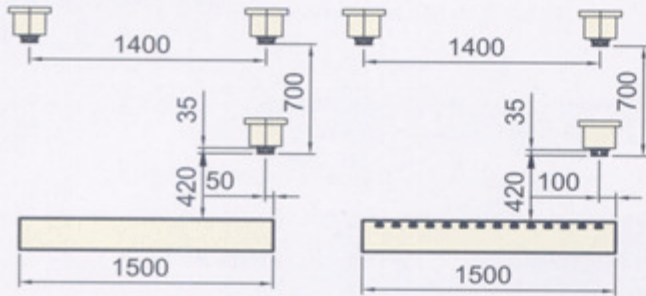
End angle : 360°



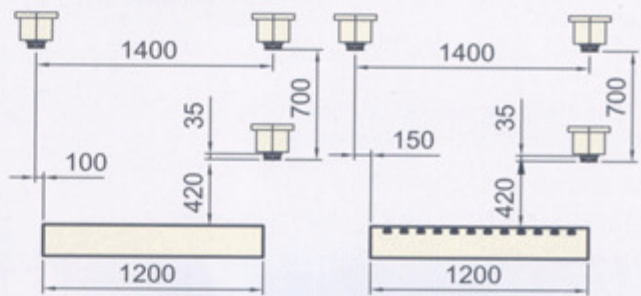
# GMC series

## GMC 1400 Machining Range

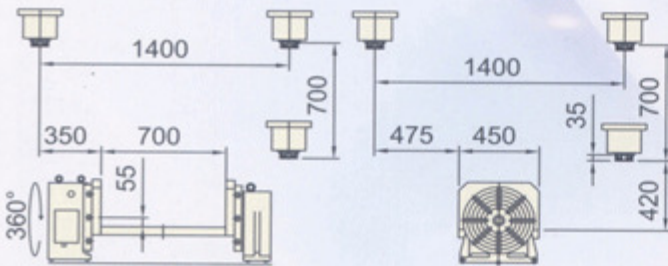
**GMC1400T**



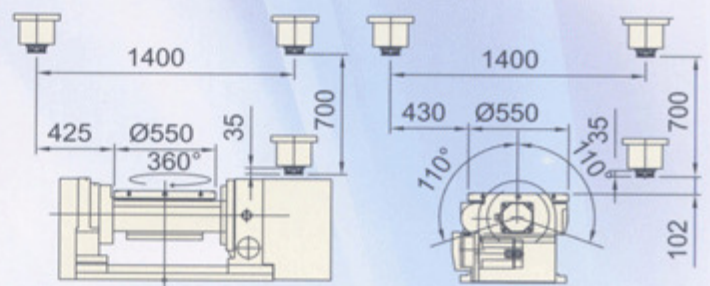
**GMC1400S**



**GMC1400A**

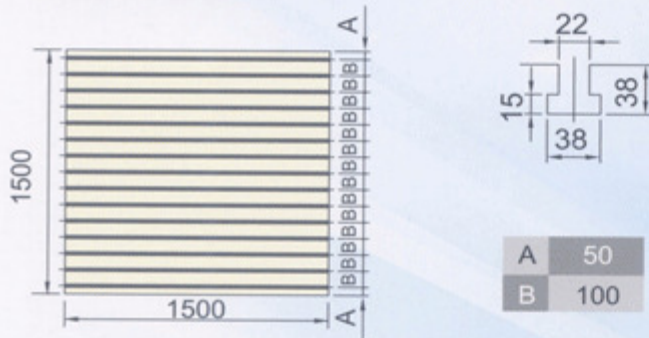


**GMC1400A+C**

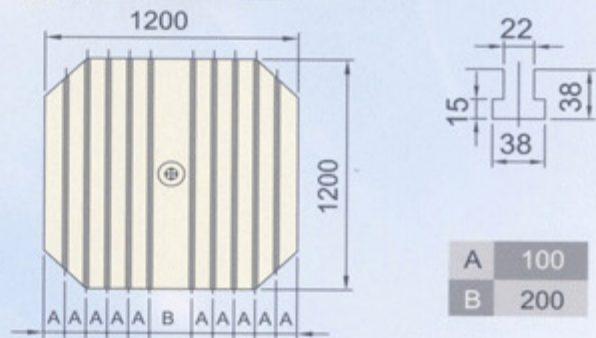


## GMC 1400 Table Dimension

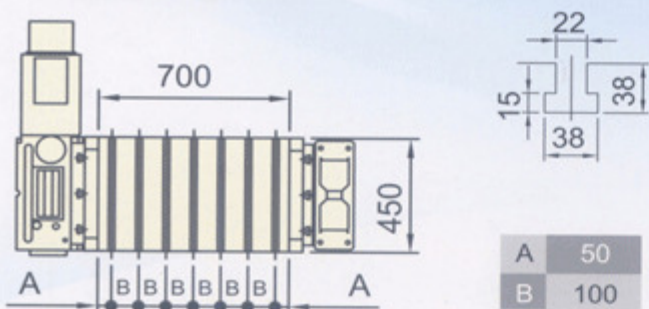
**GMC1400T**



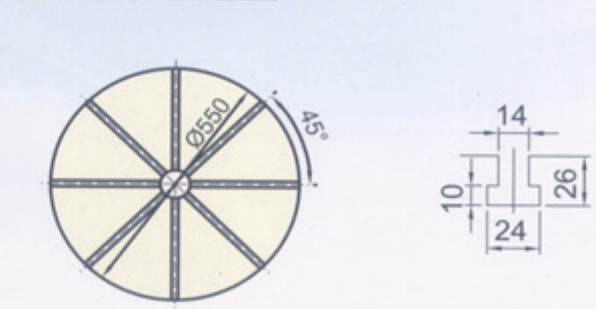
**GMC1400S**



**GMC1400A**



**GMC1400A+C**



## Machine Specifications

ITEM	UNIT	Specification			
Model		GMC1400T	GMC1400S	GMC1400A	GMC1400A+C
Table dimension (length x width)	mm	1500 x 1500	1200 x 1200	700 x 450	Ø550
Dimension of T-slot	mm	22 x 100 x 15	22 x 100 x 10	22 x 100 x 7	14 x 45° x 8
<b>Travel</b>					
X-axis travel	mm			1400	
Y-axis travel	mm			1400	
Z-axis travel	mm			700	
Distance from table surface to spindle nose	mm		420~1120		102~802
Distance between columns	mm		2100		
<b>Spindle</b>					
Max. spindle speed	min <sup>-1</sup>		10,000		
Spindle taper			BT50		
Spindle bearing inner diameter	mm		Ø100		
<b>ATC</b>					
Number of tools			32		
Max. tool weight	kg		25		
Max. tool diameter	mm		Ø125 ( adjacent tool empty Max Ø250 )		
Max. tool length	mm		350		
<b>Feed rate</b>					
X-axis rapid traverse	m/min		30		
Y-axis rapid traverse	m/min		30		
Z-axis rapid traverse	m/min		20		
Cutting feed rate	mm/min		1~12,000		
Manual feed rate	mm/min		0~3600		
<b>Motor</b>					
Spindle motor	kW		22/26 ( αT22/10000i )		
X-axis servo motor	kW		4.0 ( α22/3000i )		
Y-axis servo motor	kW		4.0 ( α22/3000i )		
Z-axis servo motor	kW		7.5 ( α30/3000i )		
Coolant pump	kW		1.5		
Power capacity	KVA		60		
<b>Tank capacity</b>					
Lubrication tank	L		8		
Coolant tank	L		1050		
<b>Machine dimension</b>					
Machine height	mm		4300		
Floor dimension	mm		3950x5100		
Machine weight	kg		20,000		

### Standard Accessories

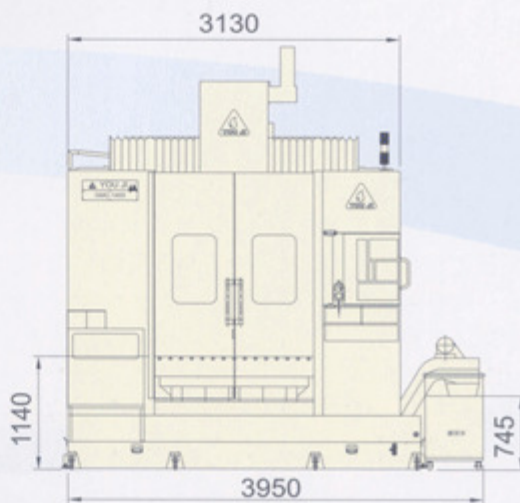
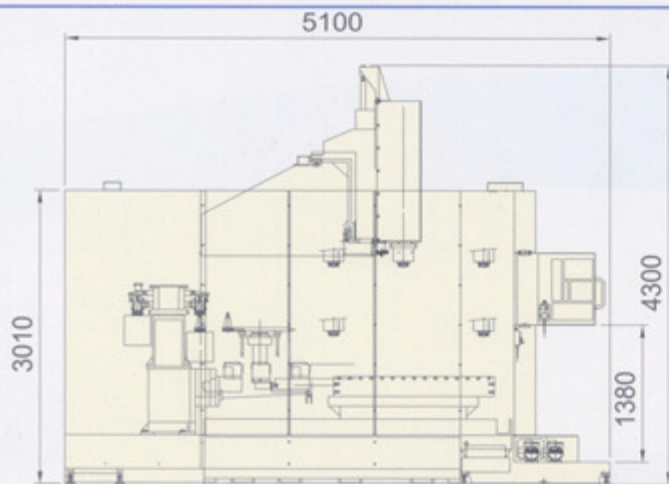
FANUC 18i-M controller  
Steel belt type chip conveyor  
Coolant unit  
Coolant cooler  
Hydraulic unit  
Completed full guarding  
Pressure relief automatic lubrication system  
Protection covers for slideways  
Tool box  
Signal tower ( 3-stage )  
Working lamp

### Optional Accessories

SIEMENS 840D controller  
Linear scales for X,Y,Z-axis(Fagor)  
Linear scales for X,Y,Z-axis(Heidenhain)  
Coolant through spindle system  
Scraper type chip conveyor  
Coolant system around the spindle  
Oil skimmer  
Coolant gun  
Paper filter  
40,60,80,120 tools ATC  
90° milling head  
Spindle air blast system  
Air conditioner for electrical cabinet  
Oil mist collector  
Work-piece probe  
Tool presetter  
Transformer  
Rigid tapping  
CE Mark  
Door interlock

Specification is subject to change without prior notice

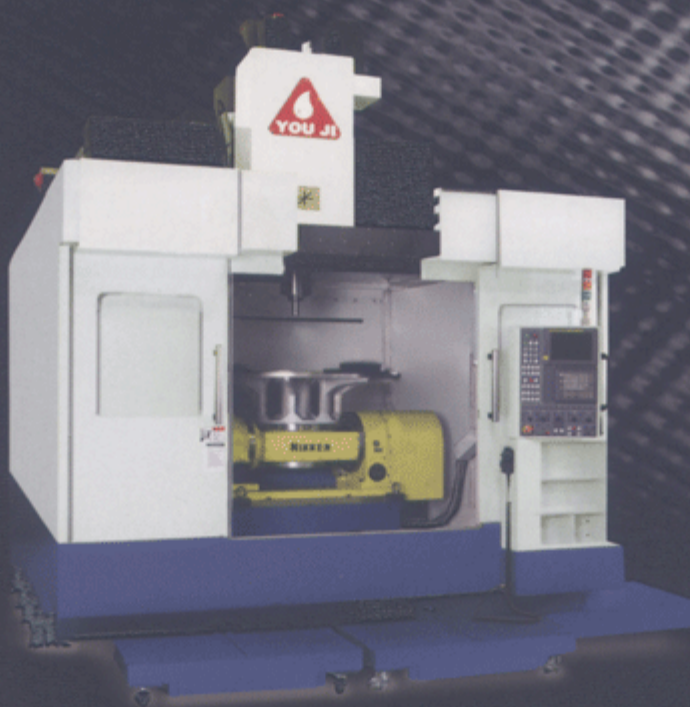
## Machine Layout Dimension





## Product Range

- CNC Vertical Turning Lathe
- CNC Horizontal Turning Lathe
- CNC Vertical Machining Center
- CNC Horizontal Machining Center
- NCSpecial Purpose Machine Automatic Production Line



### You Ji Machine Industrial Company Limited

2-1, 2nd Lane, Hua-Kuang Road, Jwu-Hu Vill,  
Lu-Jwu Hsiang, Kaohsiung Hsien, Taiwan.

TEL: 886-7-6983068 (REP.)

FAX: 886-7-6983071

<http://www.youji.com>

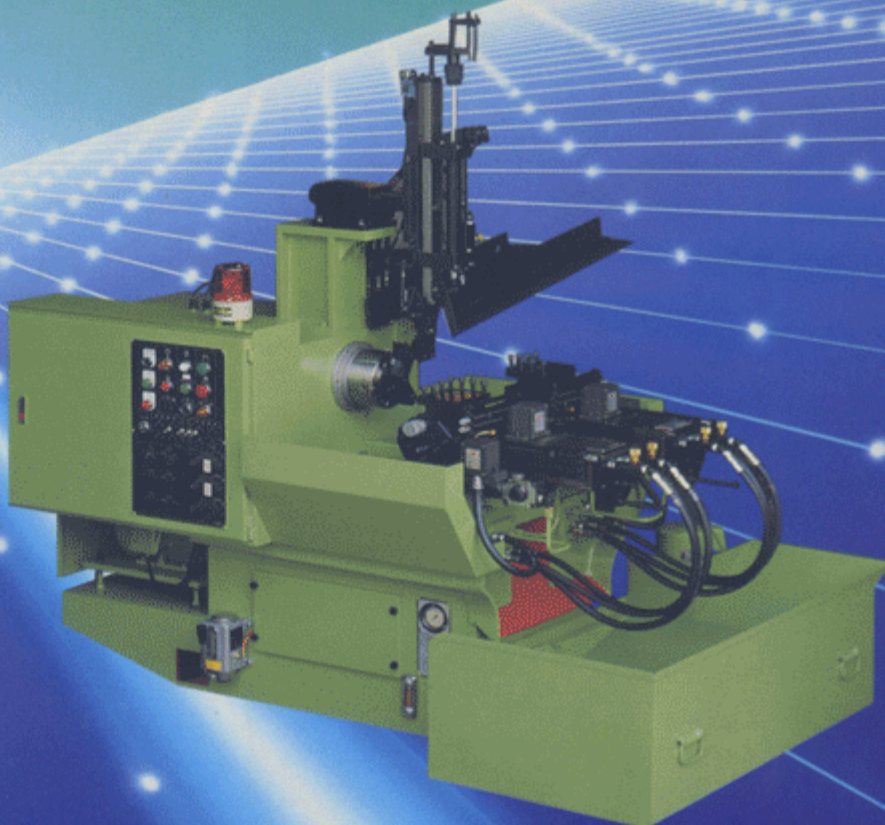
E-mail: [youji@ms15.hinet.net](mailto:youji@ms15.hinet.net)

Distributor



# 油機自動送料收料單能機、專用機

YOU JI SINGLE SPINDLE AUTO LOADER AND UNLOADER TURNING MACHINE AND SPECIAL MACHINE

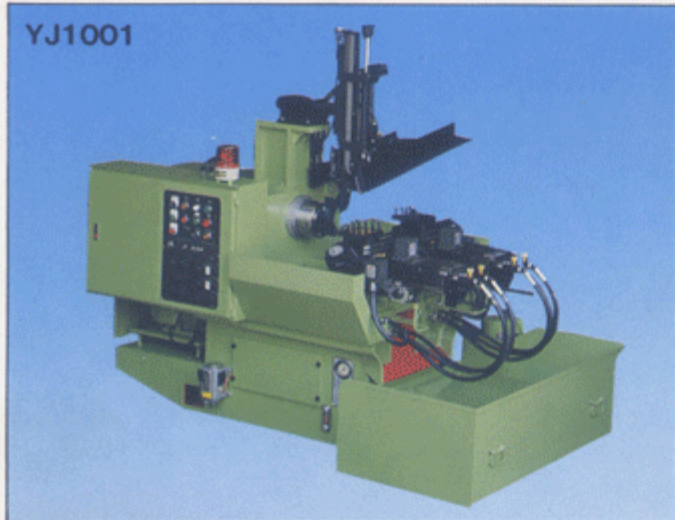




油機工業累積豐富的技術與經驗，向無限的未來挑戰。

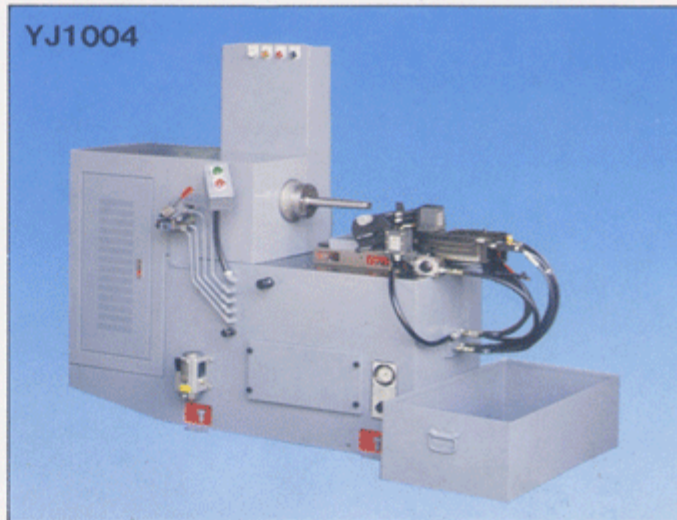
We have accumulated plenty of technologies and experiences and we will accept challenges in the future.

YJ1001



• 自動送料二路單能機  
Single Spindle Auto Loader Turning Machine

YJ1004



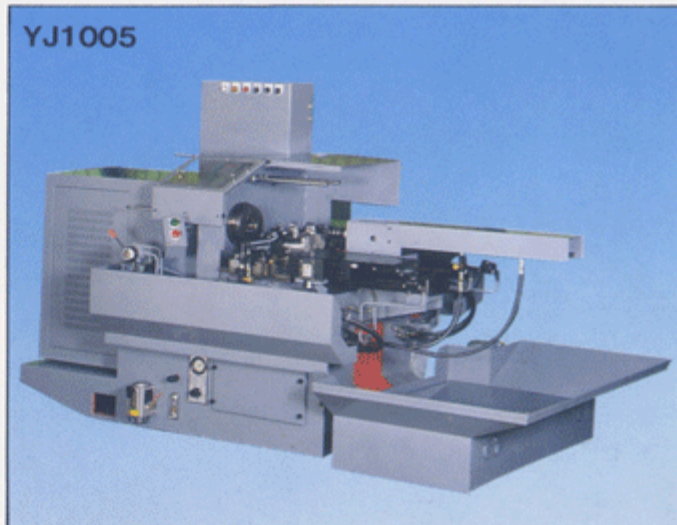
• 一路單能機  
1st. Single Spindle Auto Turning Machine

YJ1002



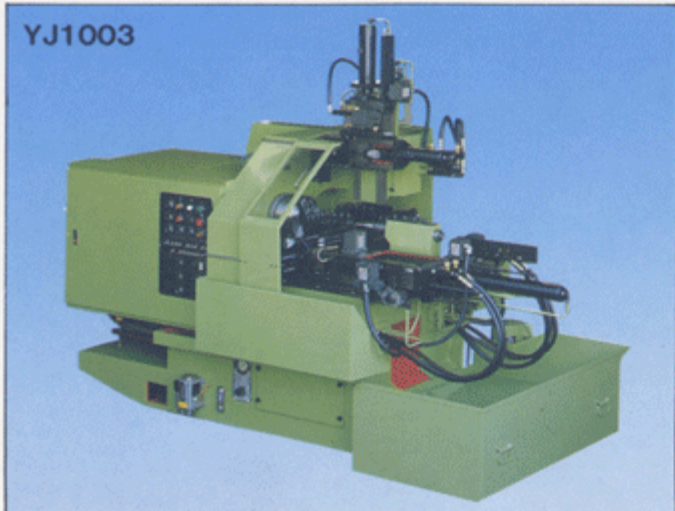
• 二路單能機  
2nd Single Spindle Auto Turning Machine

YJ1005



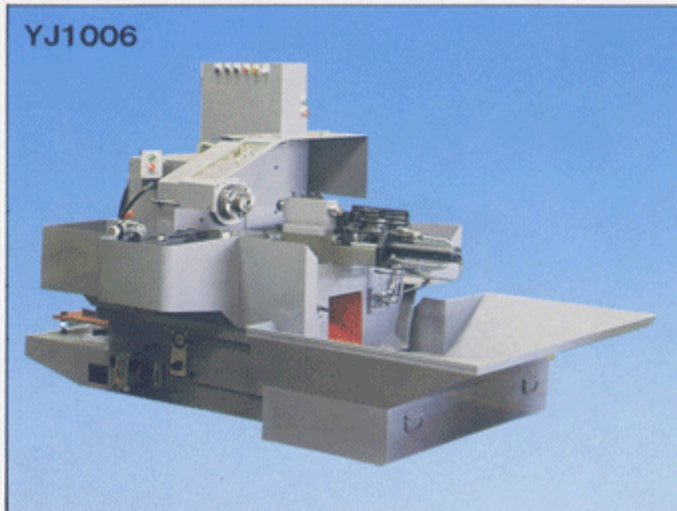
• 外徑精加工機  
Outer Diameter Precision Processing Machine

YJ1003



• 三路單能機  
3rd Single Spindle Auto Turning Machine

YJ1006



• 切溝機  
Thread Cutting Machine

承製各種單能機、專用機、高精度、高品質、最值得您的信賴。

ur various kinds of single spindle-automatic turning machines with high precision and quality are worthy of your reliance.

## 精密油壓單能機車床、標準機械規格表：

### STANDARD SPECIFICATION OF HYDRAULIC SINGLE SPINDLE AUTO TURNING MACHINE

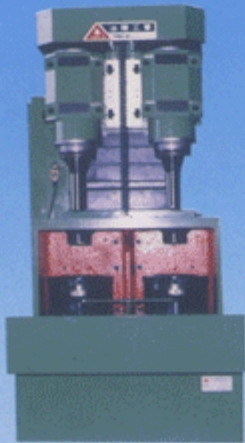
		NO. YJ1001	NO. YJ1002	NO. YJ1003
主軸頭中心高度 Spindle center height		230mm	230mm / 260mm	230mm / 260mm
主 軸 頭 Spindle Dia		φ 60mm	φ 80mm / φ 100mm	φ 80mm / φ 100mm
滑 台 Slide Unit	第一刀台 No1 Tool Holder	SB16-50-60x180R	SB21-63-60x250R	SB21-63-60x250R
	第二刀台 No2 Tool Holder	SB-16-50-60x180L	SB21-63-60x250L	SB21-63-60x250L
	第三刀台 No3 Tool Holder			SB21-S63-60x150R
中 心 尾 座 Tail stock		TS 16-63-200A	TS16-63-300A	TS16-63-300A
油 壓 夾 頭 Hydranlic chuck		6 "× 3 爪 claw	8"×3爪 / 10"×3爪 claw	8"×3爪 / 10"×3爪 claw
最大夾持範圍 Maximum		20mm~165mm	20mm~210mm (260mm)	20mm~210mm (260mm)
最大切削旋徑 Maximum cutting Diameter		φ 100mm	φ 450mm	φ 450mm
主 軸 馬 達 Spindle		5HP 4P	5HP 4P	5HP 4P
主 軸 回 轉 數 Spindle motor		4P 1268 4P 1018	4P 1145 4P 766	4P 1145 4P 766
主 軸 軸 承 Spindle bearing		圓錐滾子軸承 taper roller bearing	圓錐滾子軸承 taper roller bearing	圓錐滾子軸承 taper roller bearing
回 轉 汽 缸 rotary cylinder		Y1020RN	Y1225RN	Y1225RN
油 壓 馬 達 Hydranlic motor		2HP	2HP	2HP
切 削 油 馬 達 Collant motor		1/2HP	1/2HP	1/2HP
寬、深、高(重) Width、Depth、Height(kg)		1100×2000×2000 (1500kg)	1100×2200×1200 (1900kg)	1100×2200×2000 (2200kg)
進 刀 路 徑 Standard motor of every slide				
加 工 能 力 Machining Ability		自動送料收料裝置 (with Auto Loader and unloader) 車端面、車內外徑、車內外溝、鉗孔 (End surface - Inner and outer diameters, Inner and outer slots, Drilling)		

加工物參考樣式  
Samples of Processing Parts



強力提昇加工作業的省力合理化。  
Reasonably save labor in processing operation.

YJ1007



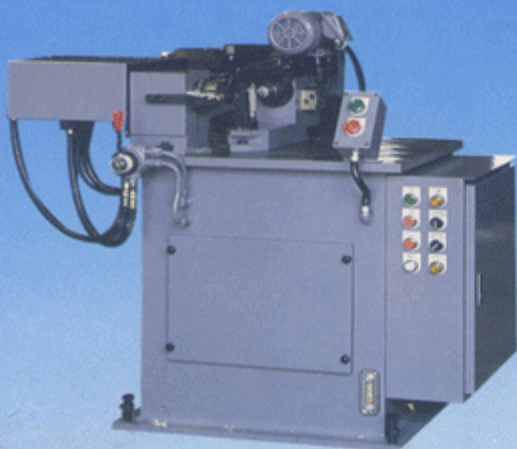
• 立式搪孔機  
Vertical Boring Machine

YJ1010



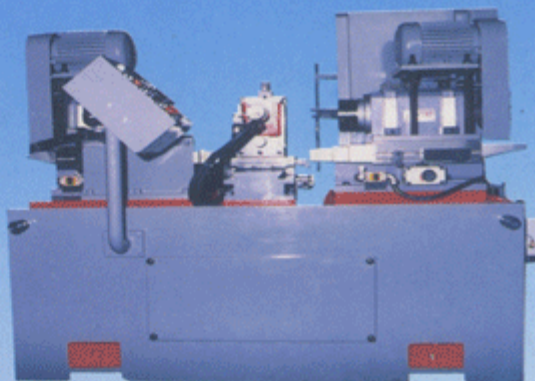
• 切斷機  
Cutting Machine

YJ1008



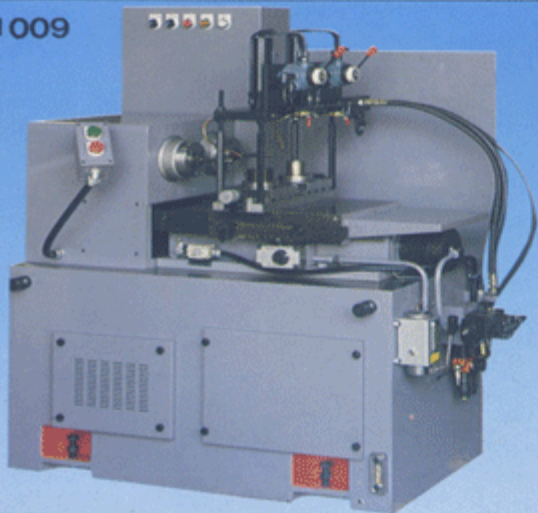
• 等份鉗孔機  
Uniform Drilling Machine

YJ1011



• 五路四軸搪孔扣環機  
5th Four-Spindle Boring Retainer Ring Machine

YJ1009



• 二路搪孔機  
2nd Boring Machine

YJ1012



• 五噸壓床  
5 tons Press

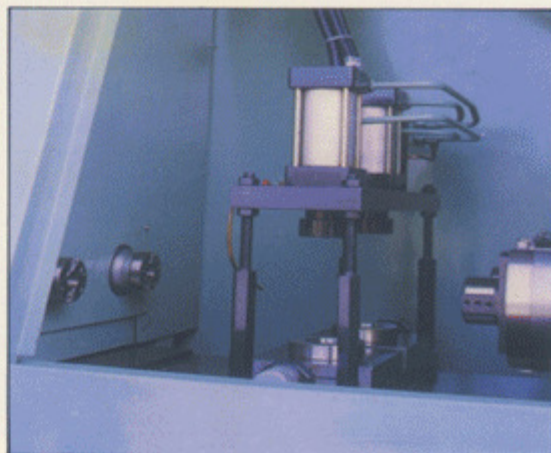
徹底追求實現高速度、高精度的加工。

Pursuing processing of high speed and high precision.

YJ1013

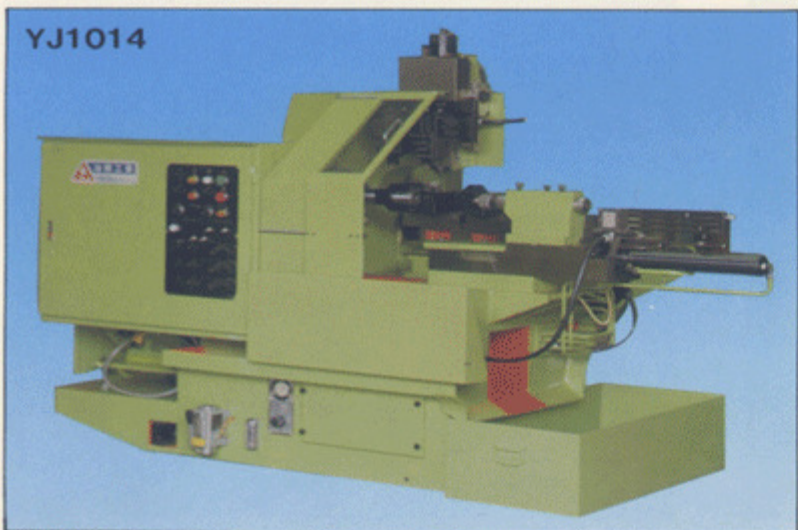


• 一路四軸搪孔、扣環機  
1st. Four-Spindle Boring Retainer Ring Machine

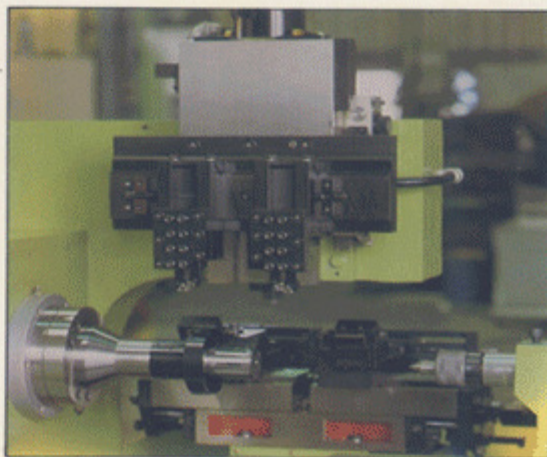


• 特寫 A part of YJ1013

YJ1014

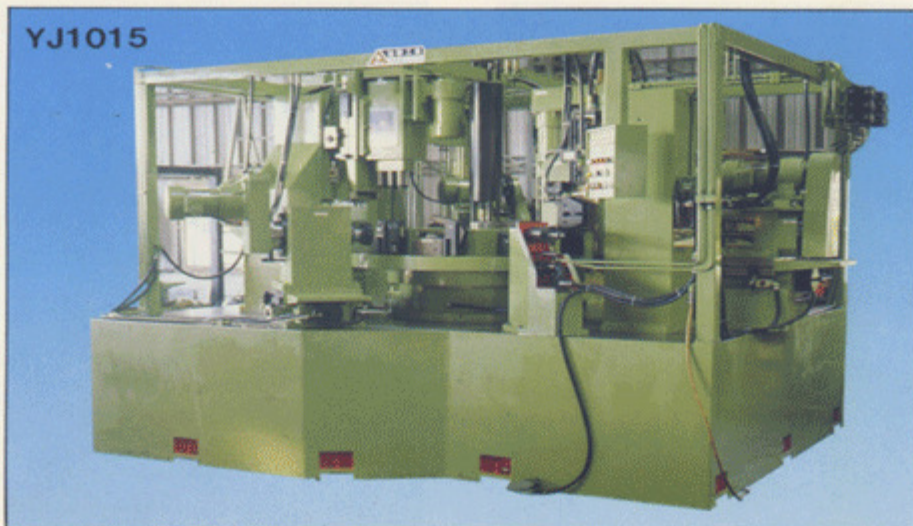


• 馬達外殼加工機  
Motor Shell Processing Machine



• 特寫 A part of YJ1014

YJ1015



• 八等份轉盤專用機  
Rotary transfer machine

## 尖端科技的結晶省力自動化機械及組件大突破

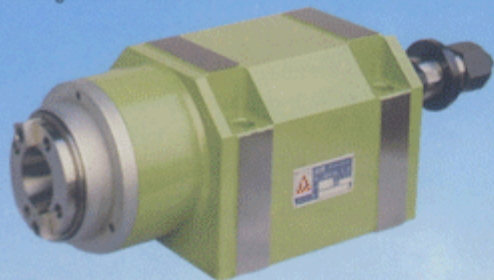
## Automatic Machines and Components-A Combination of Experience and Technology

※主軸頭、滑台之詳細總合目錄，外觀尺寸、磁片，請來電索取。

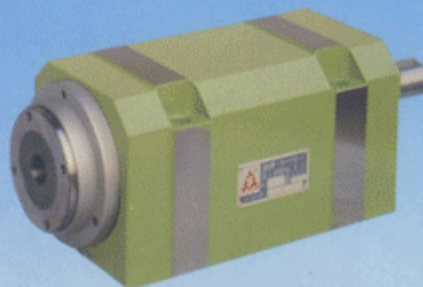
Detailed specification, catalogue and disc are available on request.

精密銑削主軸頭

Precision Milling Main Shaft Head



高精密搪孔主軸頭 High Precision Hole-Boring Main Shaft Head



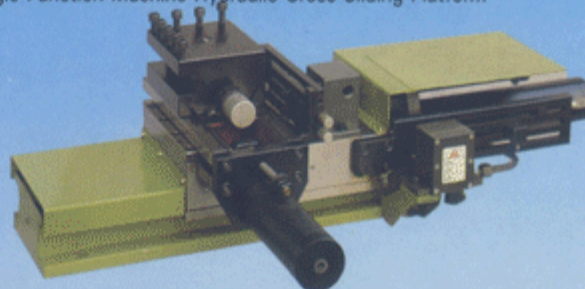
單能機油壓十字滑台

Single Function Machine Hydraulic Cross Sliding Platform



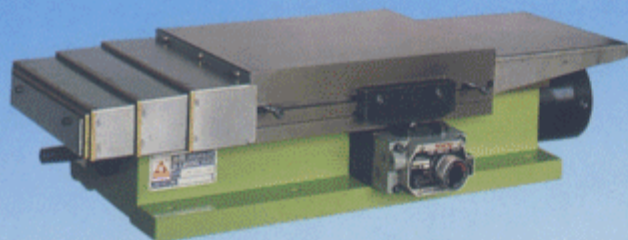
單能機油壓十字滑台

Single Function Machine Hydraulic Cross Sliding Platform



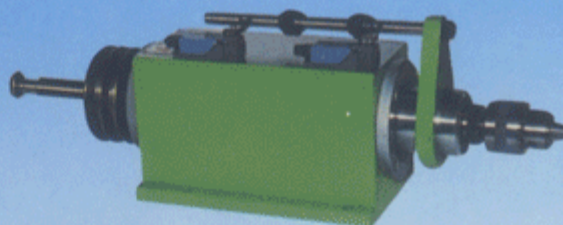
專用機油壓滑台

Special Machine Hydraulic Sliding Platform



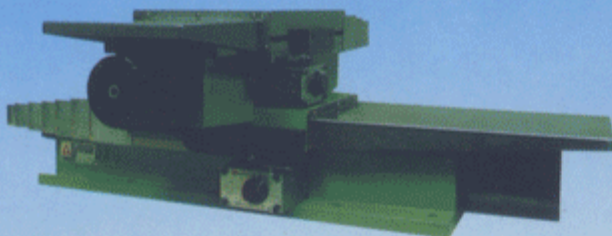
單軸鑽孔主軸頭

Single Shaft Drilling Main Shaft Head



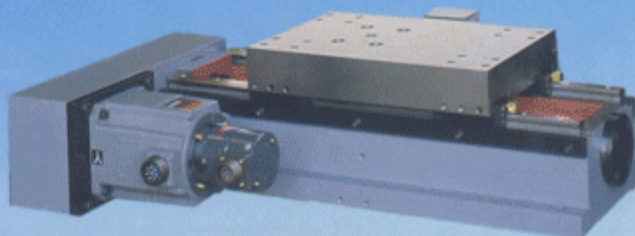
專用機十字滑台

Cross Sliding Table For Special Machine.



伺服滾珠滑台

Servo Ball Sliding Table.



※本產品若有更改設計，恕不另行通知。

\* You Ji reserve the right to alter any specification without prior notice in the interest of product development.

營業項目：CNC立式車床 專用機 鑽・搪孔機 主軸頭  
CNC臥式車床 單能機 攻牙機 滑台

Business Scope: CNC vertical lathe, Special Purpose machine, Drilling machine, Borer main shaft head  
CNC horizontal lathe, Single function machine, Tapping machine, Sliding table